

# AIRWORTHINESS DIRECTIVE COMPLIANCE LIST

1/13/11

652 Oliver Street

Williamsport, PA 17701 U.S.A.

Engine Model No: IO-540-AB1A5

Engine SN: RL-26695-48E

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	_	ingine Model No: 10-540-AB1A5	Engine SN: <b>RL-26695-48E</b>				7 1 01 2
AD NO. / SB	RV RV	Description / Method of Compliance	Next Due	Once	Rec	Code	Sign
2004-05-24 554		CRANKSHAFT GEAR RETAINING BOLT REPLACEMENT. NEW BOLT P/N INSTALLED.	N/A	x		1	(I)
2004-10-14 475	С	CRANKSHAFT GEAR MODIFICATION AND ASSY PROCEDURES NEW P/N INSTALLED	N/A	x		1	37
2005-19-11 566		Crankshaft replacement Replace Crankshaft	N/A	x		1	3
2006-20-09 569	Α	CRANKSHAFT REPLACEMENT REPLACE CRANKSHAFT	N/A	x		1	(I)
2008-14-07 342	E	FUEL LINE AND SUPPORT CLAMP INSPECTION & INSTALL. NEW LINES INST. WITH NEW CLAMP	100 HOURS		x	1	(I)
2009-02-03 581		Inspection of Precision Airmotive Hex Plug in regulator cover New improved gasket P/N 2577258 installed	N/A	x		1	(I)
63-14-03 295		OIL PUMP DRIVE SHAFT NEW CONF. PART INSTALLED	N/A	x		1	3
64-16-05 298	Inactive	AC FUEL PUMP OIL SEAL NEW CONF. FUEL PUMP INSTALLED	N/A	×		1	(I)
66-20-04 307		OIL FILTER ADAPTER GASKET NEW CONF. GASKET INSTALLED	N/A	x		1	(T)
73-23-01 367	F	INSP FOR CRACKS IN PISTON PINS INST NEW PARTS	N/A	x		1	
75-09-15 382		BENDIX FUEL INJ RS-43 INSP OF MOD OF FLOW DIVIDERS NEW P/N GASKET INSTALLED	N/A	×		1	(T)
94-01-03 N/A	R2	DEFECTIVE IGN COILS AND ROTATING MAGNETS NEW CONFIGURATION PART INST.	N/A	x		1	3
96-09-10 524		REPLACEMENT OF OIL PUMP IMPELLERS STEEL IMPELLERS INSTALLED	N/A	x		1	3
96-23-03 525	Α	HIGH PRESSURE FUEL PUMP INSTALLED LW-15473 NEWLY MANUFACTURED PUMPS INST.	N/A	×		1	(I)
2002-12-07 543	В	OIL FILTER CONVERTER PLATE GASKET REPLACEMENT NEW P/N CONVERTER PLATE INSTALLED	N/A	×		2	
2003-14-03 529	В	ROTARY FUEL PUMP TORQUE.  NEW PUMP WITH */M* SUFFIX INSTALLED	N/A		x	2	
2005-12-06 425	С	Inspection of impulse couplings and stop pins  New snap ring configured magneto installed	as per AD		x	2	
67-22-06 305	4 B	REPLACEMENT OF BENDIX FUEL DIAPHRAGM ASSY NEW OR NEWLY O/H INSTALLED	N/A	×		2	

#### Codes:

- 1 AD Applicable to Engine
- 2 AD Not Applicable to Engine
- 3 Field Compliance where applicable





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AD NO. /	RV	Description /		Once	Rec	Code	Sign
SB	RV	Method of Compliance	Next Due				
78-23-08		FUEL LINE BETWEEN FUEL PUMP AND FUEL INJECTOR					
421		NEW FLEXIBLE HOSE USED	N/A	Х		2	
78-23-10		BENDIX FUEL INJ. BULLETIN RS-42					
428		NEW P/N INSTALLED	N/A	Х		2	
79-04-05		BENDIX FUEL INJ. BULLETIN RS-57					
433	Α	NEW P/N INSTALLED	N/A	Х		2	
81-03-05		BENDIX FUEL INJ BULL. #RS-62 REV 2	5/5/sr	200			
444	Α	NEW P/N INSTALLED	N/A	Х		2	
83-22-04		BENDIX BULLETIN #RS-88					
467		BENDIX INJ NOT INSTALLED	N/A	Х		2	
87-10-06	R1	INSPECTION AND REWORK OF LW-18790 ROCKER ARM ASSY					
477	Α	NEW CONFIGURATION P/N INST.	N/A	Х		2	
92-12-05		LW-14077 PISTON PIN	NONE STATE OF THE	1450			
501	В	NEW PARTS INSTALLED	N/A	Х		2	
94-06-09		INCOMPLETE INTERNAL GROUNDING ON MAG CAPACITORS					
517		NEW CONF. CAPACITORS INSTALLED	N/A	Х		2	
95-07-01		CONNECTING ROD BOLT FAILURE					
N/A		LYCOMING PART INSTALLED	N/A	Х		2	
95-26-02		ENGINES OPERATED WITH LOW OCTANE FUEL					
398		ENGINE IS NEW OR HAS BEEN REBUILT AT MANUFACTURER	N/A	X		2	
97-15-11		RECALL OF PISTON PIN P/N LW-14077					
527	С	NEW CONFIGURATION P/N INST.	N/A	Х		2	
98-17-11		CRANKSHAFT REPAIRED BY NELSON BALANCING SERVICE					
N/A		MAG/PARTICLE INSP OF C/SHAFT	N/A	Х		2	
99-04-04		MAGNETO IMPLUSE COUPLING					
537		NEW OR NEWLY OVERHAULED MAGNETO INSTALLED	250 HOURS		X	2	
2002-19-03		CRANKSHAFT INSP. FOR LYC. 6 CYL. TURBO ENGINES					
553		CRANKSHAFT INSTALLED NOT AFFECTED BY THIS AD	N/A	X		3	
69-08-09		INSTALLATION OF MANIFOLD PRESSURE PLACARD					
N/A		FIELD COMPLIANCE	10 HOURS	X		3	

#### Codes:

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# RECORD of ACCESSORIES AND MAJOR PARTS SHIPPED with ENGINE

652 Oliver Street

Williamsport, PA 17701 U.S.A.

Model No: IO-540-AB1A5

Serial No: RL - 26695-48E

Enpl: RENPL-RT10231

Order No AR466356

TC No: 1E4

Date: 1/13/11

Part Number	Manufacturer	Serial	Setting
61J23428	PAM	70DX5901	2576544-3
66LC35SDNN 66LC35SDNN	SLICK SLICK	10100659 10100660	3,
31B26040	KELLY	H-K111661	
LW-15473	LYC	H4010	
67U20639 67U20638	SLICK SLICK		
1182-E7	Champion		
	61J23428 66LC35SDNN 66LC35SDNN 31B26040 LW-15473 67U20639 67U20638	61J23428 PAM  66LC35SDNN SLICK 66LC35SDNN SLICK  31B26040 KELLY LW-15473 LYC 67U20639 SLICK 67U20638 SLICK	61J23428 PAM 70DX5901  66LC35SDNN SLICK 10100659 66LC35SDNN SLICK 10100660  31B26040 KELLY H-K111661  LW-15473 LYC H4010  67U20639 SLICK 67U20638 SLICK

All accessories listed are 0 (zero) time since New or 0 (zero) time since Overhaul.

All accessories are new unless part number is succeeded by –85 or –70.

Released: Inspector



Date: 1/13/2011

C of A Issued Date:



NOTE: Form to be used on all New, Overhauled, Rebuilt Engine Models.

## **Production Automated Engine Test Log**

Form# T-001

Std Run-in Data Sheet

Engine #: RL-26695-48E

Model #: I0-540-AB1A5 Accept/Date: Sector Order #: AR466356

Preservation: LPS 486

Operator 1: L GROCOTT Accept/Date : /- // - // Test Mode: Final

Part 3.2 Test

Operator 2:

Fuel Serial #: 70DX5901

Ignition Left: 10100659

BOM: RENPL-RT10231 Ignition Right: 10100660

Sign:\_

Fuel Slave: NO

Ignit\_L Slave: NO

SW Rev: 300-100195 H

Fuel Curve: C-12906-F540

Float Bowl Connected to Fuel Pump Inlet: YES

Ignit\_R Slave: NO

Barometer: 29.5

Pre-Oil Temp: 166

Pre-Oil Pres: 92

Setting #: 2576544-3

Read Time: 1/11/11 13:19

ETS#: 775

ETS Rev: EC0-26873

Date/Time: 1/11/11 12:45 Test Status : Pass

Variations Comments

• 4110			
during this test		clicable engine test specification teptable 'as is'. The acceptance once	
1)	ii	,,,,,,	
2)			
3)			
4)			
Engr	Q.C	Date	

When / Test	Low Limit	Value	High Limit	Status
2 Runin @ 1500 for 5 min				
Allowable Speed Variation (RPM)	-75	7.1	75	Pass
Cylinder Head Temperature (DegF)		273.5	500	Pass
Inlet Air Temp (DegF)	0	56.3	110	Pass
5 Runin @ 1800 for 10 min				
Allowable Speed Variation (RPM)	-75	13.1	75	Pass
Cylinder Head Temperature (DegF)		309.2	500	Pass
Inlet Air Temp (DegF)	0	57.4	110	Pass
8 Runin @ 2200 for 10 min				
Allowable Speed Variation (RPM)	-75	1.3	75	Pass
Cylinder Head Temperature (DegF)		364.7	500	Pass
Inlet Air Temp (DegF)	0	58.3	110	Pass
11 MagChk @ 2200 for 1 min				
Magneto Dropoff - Each Mag (RPM)		115.7	150	Pass
Magneto Dropoff - Difference (RPM)		0.7	35	Pass
Cylinder Head Temperature (DegF)		371	500	Pass
Inlet Air Temp (DegF)	0	58.4	110	Pass
15 Idle @ 0 for 4 min				
dle Speed (RPM)	600	685.7	700	Pass
Cylinder Head Temperature (DegF)		298	500	Pass
Oil Pressure @ Idle (PSI)	35	53.5		Pass
nlet Air Temp (DegF)	0	57	110	Pass

#### **Production Automated Engine Test Log**

Form# T-001

Std Airflow Data Sheet

Engine #: RL-26695-48E

Model #: I0-540-AB1A5

Order #: AR466356

Operator 1: L GROCOTT

Accept/Date: Lehocott

Test Mode: Final

Operator 2: Fuel Serial #: 70DX5901 Accept/Date : 1-11-11

BOM: RENPL-RT10231

Fuel Slave: NO

Ignition Left: 10100659

Ignition Right: 10100660

Ignit\_L Slave: NO

Ignit\_R Slave: NO

**Variations** 

SW Rev: 300-100195 H

Fuel Curve: C-12906-F540

Float Bowl Connected to Fuel Pump Inlet: YES

Barometer: 29.49

Pre-Oil Temp: 166

Pre-Oil Pres: 92

Setting #: 2576544-3

Read Time: 1/11/11 13:51

ETS #: 775

ETS Rev: EC0-26873

Date/Time: 1/11/11 13:19

Test Status : Pass

Comments

The following minor variations to the applicable engine test specification were observed during this test and determined to be acceptable 'as is'. The acceptance of these variations will not affect air worthiness or performance.

Engr.\_

Q.C. Date

When / Test	Low Limit	Value	High Limit	Status
18 Airflow @ AF-700 for 4 min				
Fuel Flow Limits (PPH)	61.4	67.5	69.4 @ AF-706	Pass
Fuel Nozzle Limits ("HG)	N/A	3.58	N/A	Pass
Cylinder Head Temperature (DegF)		312.8	500	Pass
Inlet Air Temp (DegF)	0	57.6	110	Pass
20 Airflow @ AF-1100 for 4 min				
Fuel Flow Limits (PPH)	93.9	97.64	103.9 @ AF-1099	Pass
Fuel Nozzle Limits ("HG)	5.9	6.66	8.0 @ AF-1104	Pass
Cylinder Head Temperature (DegF)		350.5	500	Pass
nlet Air Temp (DegF)	0	58.3	110	Pass
22 Airflow @ AF-1300 for 4 min				
Fuel Flow Limits (PPH)	111	115.87	123.0 @ AF-1300	Pass
Fuel Nozzle Limits ("HG)	8.3	9.18	11.1 @ AF-1308	Pass
Cylinder Head Temperature (DegF)		369.6	500	Pass
nlet Air Temp (DegF)	0	58.8	110	Pass
24 Rated @ Rated for 15 min				
Rated Speed (RPM)	2350	2443	2450	Pass
Manifold Pressure @ Rated ("HG)	26.5	27.27	28.5	Pass
Fuel Pressure @ Rated (PSI)	18	21.6	28	Pass
Dil Pressure @ Rated (PSI)	75	80.9	85	Pass
Air Flow Limits (PPH)	1336	1440.5		Pass
Cylinder Head Temperature (DegF)		382.6	500	Pass
Dil Gallery Temp @ Rated (DegF)	165	183.4	215	Pass
nlet Air Temp (DegF)	0	59.2	110	Pass
27 Final_Idle @ 0 for 4 min			3.1.1.2	
dle Speed (RPM)	600	689.9	700	Pass
Cylinder Head Temperature (DegF)		302.5	500	Pass
Oil Gallery Temp @ Final_Idle (DegF)	140	174	215	Pass
Oil Pressure @ Idle (PSI)	35	53.1		Pass
Manifold Pressure @ Final Idle (In Hg)	8	14.1	17	Pass
nlet Air Temp (DegF)	0	57.3	110	Pass
9 Manual @ N/A for 0 min				
Acceleration Check (sec)	2	4	5	Pass
dle Cut-off Time (sec)	0	3	5	Pass

Approving National Aviation     Authoity / County:  FAA / United States		2 AUTHORIZI FAA Form 81	Form Tracking Number  81236			
4. Organ	zation Name and Address:	Pacific Oil Cooler Service, Inc 1677 Curtiss Court, La Verne		F3R813L		5. Work Order/Contact/Invoice No 81236
6. Item	7. Description	8. Part Number	9. Eligibilty *	10. Quantity 1	1. Serial/Batch Number	12. Status/Work:
1	OIL COOLER	OIL COOLER 10610R N/A 1 1931				
ready fo	r release to service under	Blocks 12/13 was carried out in acco EASA part 145 Approval Number: EAS	19  V 14 CRF 43 Certifies that un	3.9 Return to Servic less otherwise specifie	e <b>▼</b> Other re d in Block 13, the work ident	egulation specifiec in Block 13
			and in respect to	o that work, the items a	re approved for return to se	200000000
15. Autho	rized Signature	16. Approval /Authorization No:	20. Authorized Sign	native.	and h	21. Approvat/Certificate No RF3R813L
17. Name	(Type or Print)	18. Date (m/d/y):	22. Name (Type or Danny Fern		1	23. Date (MMMDDYYYYY):  Mar-08-2011
		User /	Installer Responsit	oilities		
When the Block 1, it	user / installer performs the w	document alone does not automatically const work in accordance with the national regulation staller ensures that his/her airworthiness author	s of an airworthiness aut	thority different than the	arryorthiness authority of the	ne country specified in uthority of the country

FAA Form 8130-3 (12/04) \* Installer must cross-check eligbilty with applicable technical data

Author	National Aviation ity/Country: 'ED STATES	2. <b>A</b>	UTHORIZI	ED RELI	CASE C	ERTIF	ICATE	3. Forn	n Tracking Number:
4. Organizatio	n Name and Address:				1				k Order/Contract/Invoice
AIRPOWER ACCESSORIES 5127 EAST ROADRUNNER DR. MESA, AZ. 85215								Numbe	xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx
6. Item:	7. Description:		8. Part Number: 9. Eligibility: * 10. Quantity: 11. Serial/Batch N				11. Serial/Batch N	umber:	12. Status/Work:
1 VACUUM PUMP		P	216CW	N	1 EACH 939/		9391		OVERHAUL
13. Remarks					1		***************************************		
CERTIFIES TH WITH RESPEC	CERTIFIES THAT WORK SPECIFIED IN BLOCKS 12/13 WAS CARRIED OUT IN ACCORDANCE WITH PROCESS SPECIFICATION NO. 224, REVISION 02, DATED 12/14/06. AND WITH RESPECT TO THAT WORK, THE COMPONENT IS CONSIDERED READY FOR RELEASE TO SERVICE.								
14. Certifies the items identified above were manufactured in conformity to:  Approved design data and are in a condition for safe operation.  Non-approved design data specified in Block 13.  Non-approved design data specified in Block 13.  19. 2 14 CFR 43.9 Return to Service 2 Other regulation specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Titl 14, Code of Federal Regulations, part 43 and in respect to that work, the item are approved for return to service.								he work identified in in accordance with Title	
15. Authorized	I Signature:		16. Approval/Aut	horization No.:	20. Authorized	l Signature	BT O	21.	Approval/Certificate No.: A/P: 527825638
17. Name (Typed or printed):  18. Date (m/d/y):					22. Name (Typ	ped or Printed) BRUCE TA	AYLOR	23.	Date (m/d/y): 9-15-09
User/Installer Responsibilities									
User/Installer Responsibilities  It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.  Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block1.  Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.									

## SERVICEABLE PART

Manufacturer

LYCOMING ENGINES

AIDCDAET ENGINE

Part Name	AINCHAIT LINGINE
Model No.	IO-540-AB1A5
Serial No.	RL - 26695-48E
Remarks	
The aircraft engine	or accessory identified above was:
	Rebuild
of the Federal Avia for return to servic	
Pertinent details of Lycoming Engines	the work performed are on file at under order no:
Date Signed	113/11 harles Herry

Signature of Authorized Person

FOR: LYCOMING

652 Oliver Street

Williamsport, PA 17701 USA Production Certificate #3

#### LYCOMING

652 Oliver Street Williamsport, PA 17701 U.S.A.

## FINAL ENGINE ACCEPTANCE

Eng. Serial No. 1 - 26695 - 48E
Inspector 59
Date Form 245 (5-02)