

LEFT

ENGINE MAINTENANCE RECORDS

Aircraft Registration
Engine Position
Engine Serial No.

N1543G Left 267172-R



ENGINE MAINTENANCE RECORDS

Log No. .

Aircraft Registration No. N 1543 G	
Engine Manufacturer	
Model GTSID-520-H	
Serial No. <u>267172-R</u>	
Date installed on aircraft	
Time Between Overhauls (TBO) 1600	_Hours
If used on multi-engine aircraft:	
□ Right ☑ Left	

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
				TOTALS brought forward from previous page
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			4	Engine Previous Total: 1150.4(EST-SFR) Since Major Overhaul: 00.0

Above referenced engine overhauled to new parts limits per FAR 43.2 (a)(1)(2) to conform w/TCM SM X-30045A. All gears cleaned polished when required, inspected, magnafluxed and no cracks found. Finish and dimensional limits within RAM Gear Inspection Specification No. 1818, Rev. E dated 5/18/98. Installed new camshaft p/n 653056-NP, s/n Z03IA124. AD 97-26-17 c/w per installation of new VAR crankshaft p/n 653020NP, s/n N03FA114 per TCM CSB96-8. C/W ultrasonic inspection per MSB96-10 due at next overhaul or when crankshaft removed. AD 99-19-01 c/w and found n/a per crankshaft date of manufacture I/A/W TCM CSB99-6A. Engine assembled with new TCM heavy style crankcase p/n 654119-14, s/n R03BA270 modified to RAM p/n 1509-2 per STC SE8338SW. Installed new TCM nickeled cylinders. Cylinder hold-down nuts replaced and torqued per Overhaul Manual Supplement. AD 86-13-04 R3 n/a per cylinder p/n. AD 93-10-02 (MSB93-12) n/a per manufacture date. AD 76-02-07 n/a per installation of ALV9510 alternator. Engine accessories exchanged for remanufactured units with exception of vacuum pump, hydraulic pump, tach generator and prop governor which were not installed per this work order. Installed RAM/FAA/PMA rocker arms p/n 1654-1 and -2 (STC SE8338SW). Cadmium plating of engine hardware and associated lines and fittings per QQ-P-416C Class 2, Type II. C/W AD 79-05-09 per installation of new current design oil pressure plunger assy. Starter adapter shaftgear and crankshaft gear inspection c/w per TCM Service Bulletin CSB94-4D per installation of Service Kit EQ6642 with bushing p/n 654472. Category 1 thru 3 TCM Service Bulletin Compliance Listing in RAM Manual. Relocated turbo oil supply line per RAM Dwg. No. 1224, per latest Rev. per STC SE8338SW. Installed General Aviation Modifications, Inc. turboGAMIjector Kit No. GGT520-19A, s/n 12392 per STC SE09963SC. Above referenced engine was made eligible for 1600 hr. TBO per TCM SIL98-9 Rev. A Note 1. CSB664 (Bendix Magnetos) n/a per capacitor with red insulator installed. AD 82-13-01 (Bendix Magnetos) is n/a per TCM factory rebuilt magnetos installed. All aluminum alloy engine parts were coated per RAM Specification No. 1142. Installed spring loaded induction clamps p/n 1170-1 per STC SE3767SW. Installed RAM-FAA-PMA rocker box cover gaskets p/n 1366-1. Engine ground run on test stand per RAM Specifications for four (4) hours. Engine run-in with Phillips 20W-50 Type M mineral oil. See RAM Recommended Oil Grade Maintenance Tip MT-1 for recommended oils. Engine approved for return to service for RAM Aircraft test flight procedures. Engine preserved per Service Bulletin SIL99-1 temp. storage up to 90 days. Pertinent details on file under Project No. 1193/13251.

RAM Aircraft, Limited Partnership, P.O. Box 5219, Way, Texas 76708 CRS VA1R551K

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				Page No
DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
			RAP	TOTALS brought forward from previous page
7/24/04	1150.4	00.0	629.4	Installed this engine on Cossua 421 B
	- 1			S/w 421B-0639 in Left position using
700 1 50		1		New eng. land mounts & bolts. All hoses
		, · · · · ·	- 1	Replaced with New, All eng accessonies
				including tumbo changen overhauled.
- 53				Eng. final set up to be performed
			S	by TAS Aviation technicions.
	and a second	Constitution of the	1 77	Rw Horch A: P 2071921
		1.608	16	
8-24-04	1151.7	13	631.0	Annual Inspection accomplished
	3.			this date. Run-up & ftight test
		(a 15°).		accomplished. Cyl compressions Checkok
			10 0	I certify that this E-gine has been
				inspected in accordance with an Anna!
			086 &_	condition. All A. D.'s up to and including 2004-17
	_	- 12		have been complied with RW Horch AFP2071921IA
	5, 5 Jul.	A.,		
	TAS NATION, INC	C		
				N1543G (Left Engine Logs)
			E4 D01 400	TCM GTSIO 520H S/N 267172-R
(Changed oil and	filter (Aeroshel	1 100W)	inspection meeting requirements of FAR 43 App. D.
(Current Compres	sion and bore-s	cope Meets Requ	78/80 #5 73/80 #6 79/80 uir. of TCM SB03-3 Diff. Pressure Test 3/28/03. (Master Orifice reading Minimum 46 PSI)
I	CW AD72-14-0	8 R1 Effective	Date 07/14/72 F	and rotated spark plugs. Cleaned and resealed injector nozzles. lexible hose assemblies. Hoses changed at engine change meeting TSO C53a. Per SAIB #CE-03-41
	AD84-26-02 Eff	er inspection is ective Date - 0	1/29/85 Paper in	duction air filters CW by replacement of left/right engine filter at 7/04 @ 629.7 due again in (500)
-	RAM		DATI	Air Filter change each 300 hr. or 12 months. E 5/10/2005 HOBBS 637.2 Eng TT 1157.9 TSMOVH 25 7 8 IIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH AN ANNUAL INSPECTIO AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION."
			ANT	THONY R. SAXTON AP2705607671A Stry 1 / Lite
	1		7 1	

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				TOTALS brought forward from previous page
1/3/05	1196.0		675.3	CHANGES OIL & FILTER SENT OIL TO hAB.
		459 RN	•	INSTALLED AGEN SHELL 80/40 OIL
h.		Array De	Anna Carlo	CH. 48111-1 FILTER GROUND BUN TO CHECK
				For LEAKS. U.S. Moslie- A/D489485105
1/01/06	1218.1	RAB	697.4	REMOVED ALL CONSULT FOR ANNOAL INSPECTION
		B	A .	REMORD & CLEANED SPAR PLUS
		6. 6		LUBRICATED ALL BUGINE CONTROLS DIL NOT
				changes AT This Time.
		1000		Chares ALL ENGINE Comfortes
	17 - 1	31 32 34 3	1	Conf. Checa D D D D D D
	. ~	3 - 24 - 1 - 1	1 \	Comp. Checr D D D D D D D D D D D D D D D D D D D
			1 1 1 1 1	ALL DOS THEN ZOUG-13 C/W.
7-11-41	- P-115		An a see	
			10 11 A	This Everine was inspected in accordance with an array a
100	and knowledge		1.44 [211]	inspection and is in
-	-	# - 1		airworthy condition f. male Ap489485;05-1/
		w 1		
			-	
4.,	# - # - # - # - # - # - # - # - # - # -			
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DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
1-19-07	1218.1	568 RAG	697. 4	TOTALS brought forward from previous page
1-19-07	1360.3	69, 3 RAB	716.6	CHANGES OIL & PILTER CUT OFEN PILTER
		812		INSTACLED CH-48111-1 FILTER AND
7				Phicips 20+50 Oic. US moskin Apyy9485105
8/22/07	1315.3	112.2	741.6	Inspected Engine As required By FAR 91. 409 per
		1111111	i .	Inspection meeting requirements of FAR 43 App (D)
				USING Halb checklist. changed oil & Filter 12 GTS (Phillips 20 w 50) compression Ck As Follows 1) 72 2) 74 3) 75 4) 74 5) 73 6) 75 80 80 80 80 80 80 1 Notalled
,				New Spark Plugs RHB 32E on All cylinders.
				cleaned injector Nozzles. All AD'S thru 07-05-15
2 0				c/w. I certify that this Engine has BEEN
				Inspected in Accordance with AN 100 hr
,			-	Inspection And was Determined to BE IN
				Airworthy condition. Rebot Bolo A/P 2961799
		-		- END
8/22/07	1315.3	112.2	741.6	cut oil Filters, Inspected For metal
				AND NONE FOUND. Robert Bolo AP 2961799
				END -
94-07	1315.3	112.2	741,6	Scertife that this engen las leen,
unspec	60 1/A	la an	ennual	inspection and was found to be un
anne	thico	ditio	-	
Dn 6	Com	NAP	309080	6 FA
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741,6

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
				TOTALS brought forward from previous page
1/3/06			761.6	REMOVED MCCAULEY DEFEATHERING
. ,				Accumulator mod# D20230-A,
				Placarded Instrument PANEL AS Follo
	-			DeFeathering Accumulators on Left,
	*******			right Engine Removed AND INOP. FO
				Weight & Balance See Air Frams log.
		sa d		END
				- Robert Bolo NP 2961799
		- 60	1.0	
mpleted inspanied oil, sarviced with over. Checked security and oil line /80 #4 72/80	mple taken. Concept of the content o	FAR 43 App. hecked filter for Phillips 20/ haust systems hecked motor ompressions a 75/80. Cleaned	50 oil and new Checked all emounts and sh s follows: #1 7 d gapped and to	ion, none found. 7 CH48111-1 engine accessories nocks. Checked all 74/80 #2 74/80 #3 ested all
mpleted inspanied oil, sarviced with over. Checked security and oil line (80 #4 72/80 arkplugs. Inspliance thr C logs dated ERTIFY The	pection using period by the pection using the period by the period by the pection of the pection	FAR 43 App. hecked filter for Phillips 20/ haust systems hecked motor compressions a 75/80. Cleaneder. Removed . See permane	D and checklistor contamination of conta	sts as a guide. ion, none found. 7 CH48111-1 engine accessories nocks. Checked all 74/80 #2 74/80 #3 ested all Checked ADs for ance records in
ained oil, sarviced with offer. Checked security and oil line (80 #4 72/80 arkplugs. Insampliance thr C logs dated ERTIFY THESPECTED IN WAS FO	pection using period by the pection using the period by the pection of the pectio	FAR 43 App. hecked filter for Phillips 20/ haust systems hecked motor compressions a 75/80. Cleaneder. Removed . See permaned AND PROPELANCE WITH A	D and checklistor contamination of conta	sts as a guide. ion, none found. 7 CH48111-1 engine accessories nocks. Checked all 74/80 #2 74/80 #3 ested all Checked ADs for ance records in BEEN INSPECTION
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mpleted inspanied oil, sarviced with a record with a security and a land oil line /80 #4 72/80 arkplugs. Inspliance thr C logs dated ERTIFY THESPECTED IN WAS FOR CHAELE.	pection using period by the pection using period period by the pection of the pec	FAR 43 App. hecked filter if of Phillips 20/haust systems hecked motor ompressions a 75/80. Cleaned I. See permaned AND PROPE ANCE WITH IN AIRWOR'P 3090806 IAM IN AIRWOR'P 3090806 IAW IN AIRWOR'P 3090806 IAW IN AIRWOR'P 30908 IAW IN A	D and checklistor contamination of contamination of and new contamination of the contaminatio	sts as a guide. ion, none found. 7 CH48111-1 engine accessories nocks. Checked all 74/80 #2 74/80 #3 ested all Checked ADs for ance records in BEEN INSPECTION TION. " Left Engine 15.1 TTE: 1388.8 SMOH: 185.7 App. D and checklists as a guide. Drained oil, sample taken. Checked filter for a with eleven quarts of Phillips 20/50 oil and new CH48111-1 filter. Checked all engine accessories for security and operation. Checked motor mounts and

SUB-TOTALS this page

AIRCRAFT MAINTENANCE SERVICE LLC 3430 Old Columbus Rd. HANGAR "J" Carroll, Ohio 43112 740-808-0651 LEFT N1543G

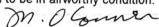
Date:7/1/2011 Hobbs: 0859 TTE: 1432.8 SMOH: 229.7

TTP: 229.7 SMP: 229.7

Completed inspection using FAR 43 Appendix d and Aircraft Maintenance Service checklists as a guide. Drained oil. Checked filters for contamination, none found. Serviced with eleven quarts of Phillips 20/50 oil and new CH48111-1 filter. Engine cylinder compression was as follows: Master oriface = 43 psi: #1 70/80, #2 69/80, #3 72/80, #4 72/80, #5 63/80 and #6 76/80. Installed absolute density controler, wastegate controler and wastegate repaired by G&N Aircraft Engines. RS# MW2R020L. Checked ignition timing. Checked engine controls for security and travel. Inspected motor mounts and shocks. Inspected intake and exhaust systems, including turbocharger components. Checked all engine accessories for security and operation. Cleaned, gapped and tested all spark plugs. Replaced all M674 gaskets. Cleaned engine compartment. Ops ran engine. No oil leaks seen. All systems were normal. All AD's have been checked for compliance through 2011-12. See, revised, permanent airworthiness directive compliance records dated 2/14/2011

I certify this engine and propeller have been inspected in accordance with an ANNUAL inspection and was found to be in airworthy condition.

Michael E. OConner AP 3090806 IA



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N1543G (Left Engine Logs) TCM GTSIO 520H S/N 267172-R

Inspected engine as required by FAR91.409 (a) (1) per inspection checklist meeting requirements of FAR 43.15 (2)(c) and FAR 43 App. D. Performed post operational checks per FAR43.15 (c)

Changed oil and filter. (Phillips X/C 20/W50) Compression #1 77/80 #2 78/80 #3 76/80 #4 76/80 #5 74/80 #6 79/80

Current Compression Meets Requirements of TCM SB84-15 Cylinder Leak Check dated 12/21/84. (Master Orifice reading Minimum 47 PSI Cleaned and rotated spark plugs. Cleaned and resealed fuel injector nozzles.

CW AD2007-05-15 eff. 4/16/2007(Supersedes 2005-20-04) (GTSIO520 only) (TCM MSB94-4F)Starter adapter reoccurring inspection (h) 100 hr/ or annual Starter drive backlash inspection per MSB94-4F part 2 (max .06") (measured .04,.05,.04,.04)

DATE 8/28/2012 HOBBS 895.4 Engine Total time 1416.1 Engine TSMOVH 265.7
"I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH AN ANNUAL INSPECTION
AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION."

Stephen Fortner AP2797703IA

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DESCRIPTION OF WORK PERFORMED— New Textnature & Certificate No. of Person Performing Work

Aircraft Maintenance Service LLC 3430 Old Columbus Rd Crroll, Ohio 43112 740-808-0651

Date: 8/23/2013 TTAF:1427.2

TTE:1427.2 SMOH: 276.8

Removed inop Tach.Gen.PN0850350-5RX Installed overhauled PN0850350-5RX s/n 18781. See form 8130-3 dated Aug 07, 2013. Work performed I/A/W Cessna 412 Maintenance Manual. OPS ran engine, Tach performed normally Tach checked for accuracy. Michael E. OConner AP#3090806 IA

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ight forward from previous page

AIRCRAFT MAINTENANCE SERVICE LLC 3430 Old Columbus Rd. HANGAR "J" Carroll, Ohio 43112 740-808-0651

N1543G LEFT ENGINE/PROP

Date: 9/18/2013 Hobbs: 907.2 TTE: 1481 SMOH: 277.9

TTP: 277.9 SMP: 277.9

Completed inspection using FAR 43 Appendix d and Aircraft Maintenance Service checklists as a guide. Drained oil. Checked fuel and oil filters for contamination. None found. Installed new AA48111-1 filter and filled with twelve quarts of Phillips XC 20/50 oil. Cleaned gapped and tested all sparkplugs. Installed all new M674 gaskets. Checked ignition timing. Lubed and checked engine controls for security and travel. Inspected motor mounts and shock mounts. Inspected intake and exhaust systems. Checked all engine accessories for security and operation. Checked engine compressions: #1 64/80, #2 66/80, #3 53/80, #4 69/80, #5 58/80 and #6 70/80. Cleaned engine and engine compartment. Ops ran engine. Adjusted idle speed. No oil leaks seen. All systems were normal. All AD's have been checked for compliance through 2013-18. See revised, permanent airworthiness directive compliance records dated 9/13/2013. Balanced propeller using Dynavibe System to 0.05 IPS.

I certify this engine and propeller have been inspected in accordance with an ANNUAL inspection and was found to be in airworthy condition.

Michael E. OConner AP 3090806 IA

Aircraft Maintenance Service LLC

3430 Old Columbus Rd

Hangar R2

Carroll, Ohio 43112

10/24/2014

LEFT ENGINE N12345

Hobbs: 925.1 TTAF: 2637.1 TTE: 1498.9 SMOH: 295.8

TTP: 295.7 SMP: 8.50

Performed annual inspection I/A/W FAR 43 Appendix D and Aircraft Maintenance Service check lists. Ops ran engine. All systems were normal. Drained oil. Checked oil filters for contamination. None found. Serviced with twelve quarts of Phillips 20W50 oil and new CH48111 oil filter. Inspected all accessories for security and operation. Cleaned, gapped and tested all sparkplugs. Checked ignition system and timing. Inspected intake, fuel, turbocharger and exhaust systems. Checked engine and propeller controls for security and proper travel. Inspected all fuel, oil and hydraulic lines. Inspected engine shock mounts and motor mounts. Inspected propeller and spinner. Master orifice = 44/80. Checked cylinder compression: #1 70/80, #2 77/80, #3 71/80, #4 74/80, #5 70/80 and #6 71 /80. Owner operator OPS ran engines, all systems were normal. All AD's have been checked for compliance through 2014-20. See permanent updated AD records dated 10/24/2014.

I certify this engine and propeller has been inspected in accordance with an annual inspection and was found to be in

Michael E. OConner AP 3090806 IA M. O Conscer

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
			.) (TOTALS brought forward from previous page



N1543G (Left Engine Logs)

CMI GTSIO-520H

S/N 267172-R

Inspected engine per 100 hr. checklist meeting requirements of FAR 43 App. D. in conjunction with Annual Inspection on Cessna 421B, s/n 4421B0639 this date. Performed post inspection operational checks per FAR43.15 (c)

Changed oil and filter service with (Phillips 20W50 oil)

Compression #1 76/80 #2 70/80 #3 78/80 #4 76/80 #5 78/80 #6 70/80 Borescope insp. completed.

Current Compression and bore-scope Meets Require. of TCM SB03-3 Diff. Pressure Test 3/28/03. (Master Orifice reading Minimum 46 PSI)

Removed and inspected lifters and cam or #5 and #6 cylinders OK. Cleaned and gapped spark plugs. Checked mag timing.

Fabricated and installed new fuel pump vent line to overboard.

CW AD2007-05-15 eff. 4/16/2007(Supersedes 2005-20-04) (GTSIO520 only) (TCM MSB94-4F)Starter adapter reoccurring inspection

Replacement of needle bearings (found bushing installed no further action.)

(g) Unscheduled Inspection due following any engine rough-Running

(h) 100 hr/ or annual Starter drive backlash inspection per MSB94-4F part 2 (max .06") (due again in 100 hr. at 1036.5)

(j) 400 hr. Removal inspection per MSB94-4 part 3 Removed and inspected starter drive and engine gears OK. Reinstalled per Continental MM Due again in 400 hr. at Hobbs 1336.4

CW AD84-26-02 Effective Date - 01/29/85 Paper induction air filters CW by replacement of left/right engine filter due again in (500 hr.)

RAM Aircraft Corp. MT-2 9/15/95 Air Filter change each 300 hr. or 12 months.

DATE 2/19/2016 HOBBS 936.5 AIRCRAFT TOTAL TIME 2548.9 Engine TT 1510.3 Engine TSMOVH 307.2 "I CERTIFY THAT THIS AIRCRAFT HAS BEEN INSPECTED IN ACCORDANCE WITH AN 100 Hr. INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION."

Anthony R. Saxton AP3253746IA

			1
AVIATION, INC.	CN with (Phillips 20W50	oil) Inspected filter and took oil samples.	267172-R d numerous vacuum and deice pressure line in engin
	nu scarcu rittings. Re	placed accessory arrive sear macroan respins	•
ompartment with new Mil He DATE 7/14/2016	HOBBS 963.4	AIRCRAFT TOTAL TIME 2575.8	Engine TT 1537.2 Engine TSMOVH 334.1



N1543G (Left Engine Logs)

CMI GTSIO-520H

GTSIO-520H

S/N 267172-R

Inspected engine per 100 hr. checklist meeting requirements of FAR 43 App. D. in conjunction with Annual Inspection on Cessna 421B, s/n 4421B0639 this date. Performed post inspection operational checks per FAR43.15 (c)

Changed oil and filter service with (Phillips 20W50 oil)

Compression #1 70/80 #2 76/80 #3 78/80 #4 78/80 #5 64/80 #6 68/80 Borescope insp. completed.

Current Compression and bore-scope Meets Require. of TCM SB03-3 Diff. Pressure Test 3/28/03. (Master Orifice reading Minimum 46 PSI)

Cleaned and resealed fuel injector nozzles. Cleaned and gapped spark plugs. CW Magneto timing per Continental M-O manual section 6-4.9.1 (superseded MSB94-8D) Magneto to Engine Timing (Continental) Replaced #4 cylinder intake gaskwt.

CW AD2007-05-15 eff. 4/16/2007(Supersedes 2005-20-04) (GTSIO520 only) (TCM MSB94-4F)Starter adapter reoccurring inspection

(g) Unscheduled Inspection due following any engine rough-Running

CW (h) 100 hr/ or annual Starter drive backlash inspection per MSB94-4F part 2 (max .06")(02/.04/.02/.04) (due again in 100 hr. at 1083.1)

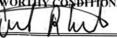
(j) 400 hr. Removal inspection per MSB94-4 part 3 Due at Hobbs 1336.4

AD2016-16-12 eff. Date 9/15/2016 ECi cylinder removal. NA affected cylinders not installed.

DATE 9/1/2017 HOBBS 983.1/ AIRCRAFT TOTAL TIME 2595.5 Engine TT 1556.9 Engine TSMOVH 353.8
"I CERTIFY THAT THIS AIRCRAFT HAS BEEN INSPECTED IN ACCORDANCE WITH AN 100 Hr. INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION."

1.70

Anthony R. Saxton AP3253746IA



Page No. TOTAL TACH OR TOTAL TIME TIME RECORDING DESCRIPTION OF WORK PERFORMED-DATE IN SERVICE SINCE OVERHAUL METER TIME SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK TOTALS brought forward from previous page L/H Engine N1543G Cessna 421B W/O: 17-6214 Date: 10/20/2017 S/N: 421B0639 Hobbs: 1012.1 Engine Model: GTSIO-520-H Engine Serial: 267172-R Drained L/H engine oil and secured oil sample for analysis. Removed oil filter and replaced with new, (P/N: CH48111-1). Serviced engine with 12 quarts Conoco-Phillips X/C 20w50 aviation engine oil. Ground-ran, leak-check - successful. Ref. Cessna 421B Service Manual. 7929 Karl May Dr. Hobbs: _ Waco, Texas 76708 Date: CRS No. AK6R541N Continental GTSIO-520-H S/N L-267172-R On above referenced engine, installed overhauled wastegate assembly, P/N 470830-9010 S/N H-UE000022. (See 8130-3.) Replaced manifold pressure fitting in inner cooler. Adjusted prop governor RPM's per Specs. Checked set-up of systems per Specs. Engine ground run-up leak check good and is approved for return to service for maintenance performed. Pertinent details on file under work order 4594. Air Impressions, II CRS# AK6R5411

Air Impressions W/O 4594 N1543G 8130-3 Maintenance Release Tags

LH ENGINE S/N 267172-R

MODEL **ENGINE S/N** A/C REG. W.O. # **SMOH** HR MTR DATE: TACH GTS10-520-H 267172-R N1543G LUM9171 389.5 1089.2 9/15/20 Page I Lumanair, Inc. (KARR) DATE 43W624 US HWY 30 Sugar Grove, IL 60554 P: (630) 466-4866 F: (630) 466-4987 LH ENGINE LOG ENTRY **Engine Differential Compression Check** No 1 No 2 No 3 No 4 No 5 No 6 73/80 69/80 67/80 71/80 64/80 70/80

INSPECTIONS PERFORMED:

- **Annual Inspection**
- C/W AD 2000-01-16 Exhaust inspection IAW par. (B,C,D, & E) no defects found.
- C/W AD 2007-05-15 Starter adapters' backlash found within tolerance.

MAINTENANCE ACTIONS PERFORMED:

- Changed the oil and filter. Inspected the old filter, no defects found. Serviced the engine with 11 qts of Phillips 20W-50 and a CH48111-1 Filter. Leak check ok.
- Installed new pushrod seals on cylinders #1, 4, & 6. Leak check ok.
- Removed the mags for 500 hour inspection. Reinstalled the mags with new gaskets. Timed the mags to the engine. Run up, mag check ok.
- Installed new gaskets on cyl. #1 and 5 intake tubes.
- Removed and replaced the hoses and clamps for the oil return lines.
- Torqued the fittings and hardware on the vacuum pump.
- Replaced the oil filler neck gasket.
- Secured all lines and wire bundles to avoid further chafing.

I certify this engine is in airworthy condition with respect to the maintenance performed. All maintenance performed referencing the applicable manufacturer's maintenance manuals.

Lumanair, Inc. CRS-CGFR811C B. Caletto

G WORK

MODEL	ENGINE S/N	A/C REG.	W.O.#	SMOH	 HR MTR	DATE:
GTS10-520-H	267172-R	N1543G	LUM9608	406.0	 1105.7	10/20/21



Lumanair, Inc. (KARR) 43W624 US HWY 30 Sugar Grove, IL 60554 P: (630) 466-4866 F: (630) 466-4987

LH ENGINE LOG ENTRY

Engine Differential Compression Check								
No 1	No 2	No 3	No 4	No 5	No 6			
74/80	73/80	74/80	74/80	73/80	75/80			

INSPECTIONS PERFORMED:

Annual Inspection

- C/W AD 2000-01-16 Exhaust inspection IAW par. (B,C,D, & E) no defects found.
- AD 2020-16-11 crossflow cylinder assy integrity N/A by engine O/H date.
- C/W AD 2007-05-15 Starter adapters' backlash not due until 2898.6 A/C TT.

MAINTENANCE ACTIONS PERFORMED:

- Changed the oil and filter. Inspected the old filter, no defects found. Serviced the engine with 11 qts of Phillips 20W-50, camgaurd and a CH48111-1 Filter. Leak check ok.
- Checked timing of the magneto to engine, found ok.

Continued on next page.

SUB-TOTALS this page

SIO-520-H	ENGINE S/N	A/C REG.	W.O.#	SMOH	+	HRI		DATE:		, ,
	267172-R	N1543G	LUM9608	406.0	<u> </u>	110	5./	10/20/2		ige No.
Repaired ter	oped and inspected minal on the 'p' le ines and wire bund	ad wire on the	e left magneto	, performed				sali re ri	(f	OAK
	engine is in airwor					erformed.	All mai	ntenance	_	
penomean						- 1)
Lumanair, In CRS-CGFR81				No.	me:	me	1	Page 2 of	20	-
1										1 1
MODEL	ENGINE S/N	A/C REG.	W.O.#	тѕмон	1 -	нов	DC	DATE:	_	
GTSIO-520-H	267172-R	N1543G	4852	426.9	+ :	112		12/5/202	3	
rev	AVIATION					Carver Aero I 43W624 US F Sugar Grove, P: (630) 466-	WY 30 IL 6055		•	
	1		FT ENGINE LO							5 1
	No 1	Engine Di	fferential Com		No 5	No 6				
	80/80	74/80			77/80	74/80			-	
10.000	ALC DEPENDENCES									
	INS PERFORMED:									
• c/w	AD-2000-01-16 ex	haust inspection		(E)(f), found o	ok.					-
• c/w	AD-2000-01-16 ext O Para (b) due O Para (c) due O Para (d) due O Para (e) due	again at 1176. again by 12/20 at 1605.7 hob again by 12/20	.6 hobbs 024 bs 024 -	E)(f), found o	ok.					
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