

**Mangon Aircraft, Inc.**

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Date: 12/11/2018, 8:10 AM

CUSTOMER INFORMATION

Engdahl Thomas L.
44 Stonetree Lane
Novato, CA 94945
(408) 313-4000
marshaguinn@earthlink.net
Reg. No: 5169M
1978 Beechcraft-Raytheon C24R
Current A/C TT: 5650.2, Tach: 5650.2
A/C Serial: MC-584
Gross Weight: 2750
Terms: Due on Receipt

Customer Invoice
Work Order: 16277

Total Balance Due \$6,314.34 (See Below For Cost Detail)

Item: 1 - Customer Requested**Discrepancy**

Aircraft is due 100 hour inspection to comply with FAR 91.409, (a), (1), for Annual Certification. Inspection in accordance with Hawker Beechcraft Service Manual Sierra 200 Series, Pn.169-590015, Revision G5 dated 11/17/1997.

Hours

12.50

Subtotal

1,500.00

Corrective Action

Aircraft completed with Annual/100 hour inspection to comply with FAR 91.409, (a), (1), for Annual Certification. Inspection in accordance with Hawker Beechcraft Service Manual Sierra 200 Series, Pn. 169-590015, Revision G5 dated 11/17/1997.

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
7	Ea	8RX1/2SS-B	Screw Sheet Metal Truss hd #8 3/8" hd - 1/2" L (P/O: 12096)		0.16	1.12
6	Ea	A1779-10Z1D	Nut Tinnerman Flat # 10 (NAS446-5) (P/O: 8534)		0.31	1.88
32	Ea	AN525-832R6	Screw Washer Head Structural 3/8 L (P/O: 7937)		0.17	5.49
2	Ea	AN525-832R6	Screw Washer Head Structural 3/8 L (P/O: 7937)		0.17	0.34
7	Ea	AN525-832R6	Screw Washer Head Structural 3/8 L (P/O: 7937)		0.17	1.20
3	Ea	AN525-832R6	Screw Washer Head Structural 3/8 L (P/O: 7937)		0.17	0.51
3	EA	AN526C832R12	Screw SS Truss 8/32 X 3/4		0.23	0.69
63	Ea	AN526C832R6	Screw SS Truss 8/32 X 3/8 (P/O: 11533)		0.18	11.34
3	Ea	AN526C832R8	Screw SS Truss 8/32 X 1/2 (P/O: 11533) (Lot: 94383)		0.18	0.54
18	Ea	LHA4972-6-82	Clipnut Floating Tinnerman LHA 8-32 (04-01793) (P/O: 11192)		2.25	40.50
3	EA	MS35649-262	Nut Plain Steel 6-32 Thd. (AN340-6) (P/O: 9509)		0.30	0.90

Labor: \$1,500.00**Parts: \$64.51****Shipping: \$0.00****Item Subtotal: \$1,564.51**

Item: 2 - Customer Requested

Discrepancy	Hours	Subtotal
Engine is due a 100 hour inspection to comply with FAR 91.409, (a), (1), for Annual Certification. Inspection in accordance with Hawker Beechcraft Service Manual Sierra 200 Series, Pn.169-590015, Revision G5 dated 11/17/1997.	8.00	960.00

Corrective Action

Engine completed an Annual/100 hour inspection to comply with FAR 91.409, (a), (1), for Annual Certification. Inspection in accordance with Hawker Beechcraft Service Manual Sierra 200 Series, Pn. 169-590015, Revision G5 dated 11/17/1997. Oil screens cleaned and inspected. Oil changed and serviced with 7 Qts. Aeroshell 15W-50. Fuel screen cleaned. Fuel injectors sonic cleaned. Fuel system pressure checked. Compressions on cylinders checked at #1-77/80, #2-74/80, #3-69/80, #4-70/80. Spark plugs cleaned, gapped and rotated. Magneto timing checked at 20° BTDC cylinder #1. Engine washed and serviced.

Inspection Information:

·Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
8	Ea	07-00877	Gasket Spark Plug 18MM MS17840-1 (See notes) (P/O: 12201)		1.10	8.80
7	Ea	15W50QT	Oil Aeroshell 15W-50 Multi-Grade Qt. (Notes) (P/O: 12246)		11.65	81.55
1	EA	61173	Gasket Oil Screen Adapter Lyc (P/O: 9387)		1.84	1.84
1	Gal	66	Mineral Spirits Cleaning ASOLV55 (Gal) (P/O: 11940)		28.88	28.88
4	Ea	MS35333-40	Washer Lock Internal Star 1/4 (AN936A-416) (P/O: 11862) (Lot: 7364739243)		0.05	0.20
1	Ea	MS35769-21	Gasket Annular Copper (P/O: 12260)		1.80	1.80
5	Ea	TY23M	Ty-Rap Nylon (1000 PK) (P/O: 10159)		0.16	0.80
5	Ea	TY24M	Ty-Rap Nylon (Ord. PK) (P/O: 11862)		0.12	0.60
5	Ea	TY25M	Ty Wrap Nylon (Ord Pk) (P/O: 11862)		0.14	0.70

Labor: \$960.00	Parts: \$125.17	Shipping: \$0.00	Item Subtotal: \$1,085.17
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Item: 3 - Customer Requested

Discrepancy	Hours	Subtotal
Propeller is due a 100 hour inspection to comply with FAR 91.409, (a), (1), for Annual Certification. Inspection in accordance with Hawker Beechcraft Service Manual Sierra 200 Series, Pn.169-590015, Revision G5 dated 11/17/1997.	0.50	60.00

Corrective Action

Propeller 100 hr./Annual inspection complied with FAR 91.409, (a), (1). Inspected in accordance with Hawker Beechcraft Service Manual Sierra 200 Series, Pn.169-590015, Revision G5 dated Propeller Hub inspected. Propeller Blades cleaned, inspected, tracked, profiled and painted.

Inspection Information:

·Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
3	Oz	A810	Paint Black Flat Lacquer (Unit Oz) (P/O: 12246)		1.12	3.36

Labor: \$60.00	Parts: \$3.36	Shipping: \$0.00	Item Subtotal: \$63.36
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Item: 4 - Airworthy Airframe

Discrepancy	Hours	Subtotal
ELT comply with FAR 91.207 (d), inspection, battery expiration, and impact signal testing. See AC43-13-1B, Sec. 12-22, a. thru f. Record next test date and battery replacement due.	0.75	90.00

ELT Battery Due For Replacement

Corrective Action

ELT completed with FAR 91.207 (d), inspection, battery expiration, and impact signal testing. See AC43-13-1B, Sec. 12-22, a. thru f. Next test date due at 12/2019 and battery replacement due at 5/30/2021.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	452-3063	Battery ELT Artex (P/O: 12280)	378510-045	118.04	118.04
Labor: \$90.00 Parts: \$118.04 Shipping: \$0.00 Item Subtotal: \$208.04						

Item: 5 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Battery requires Manufacture capacitance check for annual certification. Remove battery, clean, inspect, charge for two hours, perform capacity test, recharge to specifications and install.	0.75	90.00

*****battery dead*****

Corrective Action

Battery complied with Manufacture capacitance check for annual certification. Removed battery, cleaned, inspected, charged for two hours, performed capacitance test, recharged to specifications, serviced and installed. Battery at 84.7%. Due again 10/2019.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Labor: \$90.00	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$90.00
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Item: 6 - Airworthy Airframe

Discrepancy	Hours	Subtotal
A.D. 87-02-08, eff. date 1/27/1987, Stabilator Hinge Assemblies fastener inspection.	0.34	40.80

Corrective Action

A.D. 87-02-08 eff. date 01/27/1987 Beechcraft/Raytheon Stabilator hinge assemblies inspected I/A/W SB 2182 para. 1-2. No discrepancies noted. Next due at 5750.2 hrs.

Labor: \$40.80	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$40.80
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Item: 7 - Airworthy Engine

Discrepancy	Hours	Subtotal
A.D. 2015-19-07, effective date 11/3/2015, Lycoming Fuel Injection Line inspection is due per Lycoming Service Bulletin 342G Supplements 1 & 2. (every 110 hours at each engine overhaul, and after any maintenance has been done on the engine where any clamp on a fuel injector line has been disconnected, moved, or loosened).	0.26	31.20

Corrective Action

A.D. 2015-19-07, effective date 11/3/2015, Lycoming Fuel Injection Line inspection complied with per Lycoming Service Bulletin 342G Supplements 1 & 2.

Labor: \$31.20	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$31.20
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Item: 8 - Airworthy Avionics

Discrepancy	Hours	Subtotal
FAR 91.411 (IFR) Altimeter, Static System & Altitude Reporting and FAR 91.413 Transponder Checks are due. "S" Mode additional.	N/C - 0.00	0.00

Corrective Action

FAR 91.411 Altimeter, Static system & Altitude Reporting (IFR) and 91.413 Transponder Tests, completed, within limits. See attached certification (Precision Static Testing)

Outside Repair:

Precision Static Testing, Labor: 300.00, Parts: 0.00
(IFR Certification)

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 10/05/18

Labor: \$300.00	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$300.00
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Item: 9 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Vacuum central and relief filter due for replacement I/A/W Airborne Service Letter 59A.	1.50	180.00

Corrective Action

Vacuum central and relief filters replaced I/A/W Airborne Service Letter 59A.

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	AAD9-18-1	Filter Vacuum Suction (10-01354) 100Hrs. OR Annually (P/O: 12269)		33.00	33.00
1	Ea	ARB3-5-1	Filter Vacuum (P/O: 12250)		4.47	4.47
1	Ea	MS21042-3	Nut Steel Lock Minature 10-32 (P/O: 8992)		1.17	1.17

Labor: \$180.00	Parts: \$38.64	Shipping: \$0.00	Item Subtotal: \$218.64
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Item: 10 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Engine air filter due for replacement per continued airworthiness requirements instructions as outlined in Brackett Air filter Document I-194.	0.39	46.80

Corrective Action

Engine air filter replaced I/A/W continued airworthiness requirements instructions per Brackett Air filter Document I-194.

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	EA	BA7305	Filter Engine Air Brackett (P/O: 12051)		14.56	14.56

Labor: \$46.80	Parts: \$14.56	Shipping: \$0.00	Item Subtotal: \$61.36
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Item: 11 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Muffler cracked Rt side at end cap. **Requires complete overhaul. ps**	3.88	465.60

Corrective Action

Exhaust system muffler assembly removed and sent to Plane Exhaust for repairs. Re-installed Overhauled muffler assembly in original location. Inspection found #4 stack riser didn't match up with muffler assembly upon re-installation. Muffler assembly removed and sent back to Plane Exhaust for repair. Re-installed muffler assembly after repairs in original location with new exhaust gaskets. Ground run up performed. Clam shells re-torqued.

Outside Repair:

Plane Xhaust (Exhaust) - Invoice #20440, Labor: 1,100.00, Parts: 500.74

(Crack at end plate...IRAN inspection. Evaluate and notify)

Plane Xhaust (Exhaust) - Invoice #No Invoice - Warranty, Labor: 0.00, Parts: 0.00

(Overhauled Muffler Assy. Does not align properly with #4 riser.

Note: We found that the Muffler is under tension when fitting to the other risers as well.)

Inspection Information:

•Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
4	Ea	77611	Gasket Exhaust Sprial Wound SS Lyc (P/O: 12157)		10.47	41.87
9	Ea	8RX3/4SS-B	Screw Sheet Metal Truss hd #8 3/8" hd - 3/4" L (P/O: 10970)		0.22	1.98
8	Ea	AN3-4A	Bolt 10-32 X 17/32 L 1/8 Grip (P/O: 12055)		0.19	1.50
8	Ea	MS21045-3	Nut Self Locking 10-32 450 deg. (P/O: 12157)		0.62	4.96
Labor: \$1,565.60		Parts: \$551.05		Shipping: \$191.98		Item Subtotal: \$2,308.63

Item: 12 - Airworthy Engine

Discrepancy	Hours	Subtotal
Magneto Lt. and Rt out of time at 23*. Should be 20*. ***additional parts and labor maybe required**	1.50	180.00

Corrective Action

Magnetos Lt. and Rt. adjusted and timed to engine at 20* BTDC cylinder #1. Operations check satisfactory. No leaks noted.

Inspection Information:

•Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	2RA18	Splice Butt Window Red 22-18 Wire (M7928/5-3) Pkg (P/O: 11187)		1.07	1.07
8	Ft	M22759/16-18-9	Wire, Tefzel 18 Ga. White (P/O: 8351)		0.30	2.40
1	Ea	MS25036-103	Terminal Ring Insulated # 10 Stud 22-16 Wire (RA18-10) (P/O: 10713)		0.50	0.50
1	Ea	MS35333-39	Washer Lock Internal Star # 10 (AN936A-10) (P/O: 9498)		0.08	0.08
Labor: \$180.00		Parts: \$4.05		Shipping: \$0.00		Item Subtotal: \$184.05

Item: 13 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Exhaust shroud cracked.	0.20	24.00

Corrective Action

Exhaust shroud removed and sent for weld repair to a Certified welder. Re-installed shroud in original location.

Outside Repair:

KertzFab, Labor: 262.50, Parts: 0.00
(weld repair)

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/11/18

Labor: \$286.50	Parts: \$0.00	Shipping: \$30.00	Item Subtotal: \$316.50
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Item: 14 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Fuel pressure gage vent line chaffing into oil dipstick.	N/C - 0.20	0.00

Corrective Action

Separated fuel pressure gage vent line from oil dipstick

Labor: \$0.00	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$0.00
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Item: 15 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Rt. brake caliper leaking.	1.00	120.00

Corrective Action

Rt. brake caliper removed, cleaned, inspected and re-sealed. System purged of trapped air. System serviced with hydraulic fluid. No leaks noted. Ops check good.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
10	Oz	756A1GL	Oil Hydraulic Fluid (MIL-H-5606A)		0.37	3.67
			Unit (Oz) (P/O: 12157)			
1	Ea	MS28775-222	Seal O Ring Hyd .139 T X 1.484 ID		1.76	1.76
			(P/O: 12265)			

Labor: \$120.00	Parts: \$5.43	Shipping: \$0.00	Item Subtotal: \$125.43
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Item: 16 - Recommended Engine

Discrepancy	Hours	Subtotal
Oil gage housing loose.	0.75	90.00

Corrective Action

Tightened oil gage housing and safety.

Labor: \$90.00	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$90.00
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Item: 17 - Airworthy Engine

Discrepancy	Hours	Subtotal
Starter motor housing attach bolts broken off. (3 of 4)	2.51	301.20

149NL Starter 12V Sky Tec 6:1 Solenoid is available*

Corrective Action

Starter removed for damaged thru bolts and replaced with new SkyTec starter. Ops checked good.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	149NL	Starter 12V Sky Tec 6:1 Solenoid	H-S101278	569.18	569.18
			(12V/24V switchable) (P/O: 12310)			

1 Ea	A1786-8Z1D	(Ship: 28.42) Nut Tinnerman Folded #8 Screw (P/O: 11813)	0.80	0.80
1 Ea	MS21919WDG9	Clamp Cushion Wedge 9/16 ID (P/O: 11640)	2.48	2.48
1 Ea	MS35333-41	Washer Lock Internal Star 5/16 (AN936A-516) (P/O: 11163) (Lot: 69118)	0.14	0.14

Labor: \$301.20	Parts: \$572.60	Shipping: \$28.42	Item Subtotal: \$902.22
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Item: 18 - Recommended Airframe

Discrepancy	Hours	Subtotal
Rt. front baffle attach point to center baffle loose.	N/C - 0.20	0.00

Corrective Action

Rt. front baffle attach point to center baffle hard wear tightened.

Labor: \$0.00	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$0.00
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Item: 19 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Brake linings Lt. & Rt. sides worn.	0.92	110.40

check disc for minimums

discs checked good

Corrective Action

Brake linings Rt. & Lt. main wheels removed and replaced. Linings and discs conditioned IAW Cleveland conditioning procedures.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	RA066-11200-4K	Brake Lining, RA066-11200, 4 pack (P/O: 12277)		54.62	54.62

Labor: \$110.40	Parts: \$54.62	Shipping: \$0.00	Item Subtotal: \$165.02
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Item: 20 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Fresh air plenum assembly Lt. side aged and breaking apart.	5.37	644.40

***See Notes

Customer supplied part

Corrective Action

Fresh air plenum assembly Lt. side installed under instrument glare shield.

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
2	Ea	22045	Plastic Welder 3,500 Lbs. Sq. In. 25ML. (P/O: 10914)		8.48	16.97
6	Ea	AN526C832R8	Screw SS Truss 8/32 X 1/2 (P/O: 11533) (Lot: 94383)		0.18	1.08
3	Ea	H0143	Brush Acid 1/2 W (P/O: 11205)		0.30	0.90

Labor: \$644.40	Parts: \$18.95	Shipping: \$0.00	Item Subtotal: \$663.35
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Item: 21 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Cabin hear ducting under Co-Pilot floor aged and deteriorated.	2.16	259.20

Corrective Action

Cabin heat ducting under Co-Pilot floor replaced.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
9	Ft	SCAT6	Duct Air Hi Temp 1 1/2" ID (FT) (P/O: 12312)		11.32	101.85

Labor: \$259.20	Parts: \$101.85	Shipping: \$0.00	Item Subtotal: \$361.05
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Item: 22 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Fuel cap seals aged and cracked.	1.00	120.00

Corrective Action

Fuel cap seals replaced.

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
2	EA	MS24665-227	Pin Cotter SS 5/64 X 1/2 L (P/O: 8315)		0.28	0.56
2	Ea	MS29513-010	Seal O Ring .070 T X .239 ID (See Notes (P/O: 11546)		0.53	1.06
2	Ea	MS29513-338	Seal O Ring Fuel .210 T X 3.100 ID (P/O: 11884) (Lot: 57788)		4.40	8.80

Labor: \$120.00	Parts: \$10.42	Shipping: \$0.00	Item Subtotal: \$130.42
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Item: 23 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Micro-Switch on upper for throttle has a broken-off leg.	1.67	200.40

Corrective Action

Throttle position micro-switch replaced. Aircraft jacked and gear swung. Ops checked good.

Inspection Information:

Final Inspection: MICHAEL TILLMAN on 12/06/18

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	MS25253-1	Switch Micro (P/O: 10891)		23.82	23.82

Labor: \$200.40	Parts: \$23.82	Shipping: \$0.00	Item Subtotal: \$224.22
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Item: 24 - Airworthy Airframe

Discrepancy	Hours	Subtotal
Rt. Cabin Door hold open arm worn/ damaged.	N/C - 0.29	0.00

Corrective Action

Rt. Cabin door arm rivet compressed and arms straighten. Ops test good.

Qty	Unit	Part Number	Description	Serial Number	Unit Price	Subtotal
1	Ea	NAS1149F0332P	Washer Steel Thin #10 .203 ID (P/O: 11906)		0.23	0.23

Labor: \$0.00	Parts: \$0.23	Shipping: \$0.00	Item Subtotal: \$0.23
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Item: 25 - Recommended Airframe

Discrepancy

Complimentary aircraft belly de-greased, exterior wash, interior vacuumed and windows cleaned with Annual Inspection from Mangon Aircraft, Inc.

Hours
N/C - 3.05

Subtotal
0.00

Corrective Action

Complimentary aircraft belly de-greased, exterior wash, interior vacuumed and windows cleaned with Annual Inspection from Mangon Aircraft, Inc.

Labor: \$0.00	Parts: \$0.00	Shipping: \$0.00	Item Subtotal: \$0.00
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Additional Charges							
Pilot Services	Tire Disposal	EPA Charge	Oil Analysis	Shop Supplies	Fuel	Misc.	Subtotal
0.00	0.00	25.00	0.00	11.03	0.00	0.00	\$36.03

Labor Summary		Total Labor:	\$7,176.50
Shop Labor: \$5,514.00	Outside Repair: \$1,662.50	Total Parts:	\$1,707.30
		Total Shipping:	\$250.40
		Additional Charges:	\$36.03
		Tax (8.25 %):	\$144.11
		Amount Due:	\$9,314.34
		Deposit:	\$3,000.00
		Balance Due:	\$6,314.34

Taxed Items:

Oil Analysis, Shop Parts, OSR Parts, Shipping In, Shop Supplies

Tax Breakdown: (Before Calculated)

Oil Analysis: 0.00

Shop Parts: 1,206.56

OSR Parts: 500.74

Shipping In: 28.42

Shop Supplies: 11.03

Important Information

INVOICES ARE DUE AND PAYABLE WHEN RECEIVED. A FINANCE CHARGE OF 1.5% PER MONTH WILL BE ASSESSED ON ALL INVOICES AFTER 30 DAYS PAST DUE.

Mangon Aircraft, Inc. 30 day warranty will cover only repairs or replacements made due to defects in material or workmanship. Mangon, Inc. will replace, at no cost to the customer, any parts that they furnish and install which are found to be defective. This warranty shall not apply to any goods or services which, in the judgment of Mangon Aircraft, Inc., have been altered so as to adversely affect performance or reliability, or which have been subjected to misuse, negligence or accident. This warranty does not extend to Customer-furnished parts or equipment. Mangon Aircraft, Inc. will not cover any time loss, inconvenience, loss of aircraft time, or other consequential damage. I have examined the work list above and agree that all work was done in a Professional Manner and to my satisfaction.

Engdahl Thomas L. or Authorized Representative

Date