THE AIRCRAFT MAINTENANCE MAINTENANCE RECORD RECORD SYSTEM

AIRFRAME MAINTENANCE RECORDS



# AIRFRAME MAINTENANCE RECORDS

	Log No
Aircraft Registration No. 6203 X	
Aircraft Mfg. Acto Command Model 500 B	Serial No. 1041 - 42
RT Engine Mfg. LYCOMING Model IO-540-8145  LT Engine Mfg. LYCOMING Model IO-540-8245	
HCA3VKZ  Hub Design No. Hub Serial No.	AA89
Blade Design No. 8433-4  Blade Serial N  HCA3 VK-Z  Propeller Mfg. HACT 2012  Model HCA3 VK-Z	A3549Z A34543
Hub Design No. V 8 4 73 - 4 Hub Serial N	Serial No
	A 36 193

(All applicable information must be filled in)



DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
	-	TOTAL bro	ught forward from previous page
3/1/94	5115.9	1255.2	Ran electrical check, cleaned fuel screens,
÷			Lebel controls, greased landing years, repacked all
			wheel bearings, cleaned elivator from sending unit,
			replaced EIT Batt and operationally tested new batt.
			exp date Nov. 1995, removed and replaced tail strobe
			with New alike unit, replaced Left engine right coul
			Flap inboard linge bracket, dissasemble cleaned and
			installed new seals in both brake master cylinders,
			replaced Rt. main down Lock switch, serviced
			hydralic fluid resivoir, see AD Log for AD summary.
			I contify that this aircraft has been
		\$\langle \frac{\partial 1}{2}	inspected in accordance with an annual inspection
			and was determined to be in airworthy condition.
			Mak andiggare
		. 6	IA 452157668
		0.5 - 43	
1-10-95	1105	TALLED	STEC SYSTEM SO AUTOPHO+ . INSTALLEY
	52013	6 5G	GURDIN PILOT 1951 PANER MOVED EXISTING
	5000	2 CODII	or Pauce. ADDID FOO DETIFIEN HORZ
-	TO COS	SICOTE	ANCE ADDES SEPERATO INSTROMOND FILTOR BEHIND
	COPIL	OT GYR	05. 528 337 + WAB.
ě	~	the M	D 7370527735
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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
		TOTAL bro	ught forward from previous page
1-26-95	57 45.3	408BS 128416	C/W S/B 210 Flag. MASTER Pulley AND
			CIRBLES NID ON MASTER PULLEY INSPECTION
-			SHOWED CONTECT Pulley WAS IN Place
-			OW PART I INSPECTION ON Flap CRBles
		9	PALS A+13 THIS Also C/WAD 94-04-17
			Flay CHBlos HND Pulleys
			Jac 2 D. Wilson HIP1839361
H FOR		*2.40	
4-5-95	5172.8	12/2,1	
			BATTERY ADJUSTED MACCUM SYSTEM ADYUSTED
			Fuel Flow RTENG. CAB ECT SysTem
		11	Replaced BT WINDOHIELD WITH SERVICEBLE
5.0		-	O'NIT C/WAD 82-7-3 HEATER DECKY TEST
			This PATE C/W Lye S/B 518A Oil By-PASS UNL
			T +AT ENC I CERTIFY THIS AIRCRAFT/ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A DESTRICANNUAL
			APPROVED FOR BETTIRN TO SERVICE
		e	14-5-96 TACH TIME: 1312-1
			gach D. Wilson A/P1839361 IA
5-5-95	~ 5184. <b>4</b>	1326.7	INSTALLED SANCABLO BOOST PUMP
		7.50001	BT Five, Joseph Walson 12/8-39361
#			
			N. Control of the Con
		W.	
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	ASSIGNMENT OF SPECIAL	L REGISTE	RATION N	UMBERS	Special Registration Numb
	Aircraft Make and Model			en de la companya de La companya de la co	N 558Z
IS Department of Transportation	AERO COMMANDER	50	0-8		Present Registration Numb
ederal Aviation Administration	Serial Number 5008-1041-42			141106	N 8266
1 CAL	AIRCRAFT ADDRESS CODE			ssue Date:	LY 23. 1996
	N558Z = 51576503		1	This is your authority	to change the United States regist bove described aircraft to the spec
027 RIVER	R BEND RD GA TN 37419-1027			old registration certifi aircraft pending rece	s form in the aircraft together with t cate as interim authority to operate ipt of revised certificate of registrat ificate of airworthiness from your n District Office.
, is made - 1.				or Airworthiness	
					lassification and category:
7k-5		and the state of t		ST	ANDARD
RTIFICATION:	thority to use the special number expires:  I certify that the special registration number was p	I and Alba			
craft described	above.	placed on the		Registry, AFS-75	LY 23. 1997
craft described a	above.	placed on the	Civil Aviation P.O. Box 25	Registry, AFS-75	0
	above.  President	placed on the	Civil Aviation P.O. Box 25	n Registry, AFS-75 504	0
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Page No.

Date:	03/08/97	Total	Time	5,273.4	Hobbs	1,412.7
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100 HR/Annual completed this date. Removed access panels & Interior, & replaced with complete new Interior using FAA approved Fabrics, see enclosed fire block documentation. Removed props, L/H & R/H for overhaul by Aviation Propeller Service. Re-install on aircraft, s/n AA-90 installed on L/H engine, s/n AA-89 installed on R/H engine. Removed both prop Governors for overhaul by Aviation Propeller Service. Reinstall on aircraft, s/n 658743 installed on L/H engine, s/n 658742 installed on R/H engine. Replaced all passenger windows, pilot & co-pilot side windows & both windshields. Lubed & checked all cables, chains, pulleys, fairleads, turnbuckles & control surfaces I/A/W Aero Commander 500B maintenance manual, section II. Removed & replaced both landing gear actuators with servicable units on right side. Removed left hand outboard landing gear actuator & reseal. Re-sealed L/H & R/H main landing gear struts & serviced with MIL 5606 Hyd fluid & nitrogen. Serviced Hyd Reservoir. Serviced nose gear with MIL 5606 Hyd fluid & nitrogen. Treated Battery Box & surrounding area for corrosion. Installed new aircraft batteries. Install new wheel bearings. Installed Bonding Jumpers & Static Wicks on L/H & R/H Ailerons. Re-sealed all Wheel Brake Cylinders & bled brakes. Landing Gear retraction check, OK. Installed new battery pack in ELT & tested. Replaced seat rails & treated corrosion. Replaced all M/L/G actuator hoses. Replaced R/H brake hose. Installed Bracket Induction Filter L/H & R/H engines I/A/W STC instructions. Replaced left wing tip navigation light lens with serviceable unit. Replaced several screws on top of both wings that were rusted with new screws. Treated corrosion at base of hyd emergency shut off valve in left wheel well. Treated control cables in both wheel well areas for corrosion. Repaired front baffles behind both engines. Replaced cooling baffles on both engines with missing fasteners & repaired cracks. Replaced intake hose to throttle body on left engine with new unit. Cleaned hyd residue from old leak in nose compartment in cabin area. Inspected left elevator trim tab & corrected any play. Replaced all cabin seat rail fasteners with new screws. Installed Sky-Tec Light Weight Starters L/H & R/H engines I/A/W Sky-Tec Dwg. instructions pertaining to STC # 00226 NY. Install Whelan Strobe power pack & wing tip units. Operation checks good. FAA form 337's filed for above installations. Weight & Balance & equipment list amended & entered into permanent aircraft records. Restored aircraft. AD 68-19-04 C/W at O/H, AD 75-12-89 R 3, Bob Weight C/W by inspection, next due at Hobbs reading 1,437.7, AD 94-04-13, Lower Front Spar Cap C/W by Dye penetrant inspection, next due at hobbs reading 1,912.7. AD 93-02-05 injector lines C/W by inspection. AD 94-04-17 P/C/W (flap master pulley & cable.) AD 73-06-02 Fuel Tank Cap O Ring C/W by inspection,

I certify this aircraft has been inspected I/A/W a 100 hour inspection & is found to be Airworthy. OK for return to service. (END)

AD 96-20-07 Janitrol Heater N/A by Model number.

TOTAL TIME 5273.4 TACH TIME 1412.7
I certify that This Alecate has been inspected
I.A.W. e/an Annual spection and was found to be in an gawledly condition. All applicable AD'S c/w thru 96-20-7. 3-8-97

Jany A. Knight
411688794 IA / A&P

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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
	5273.4	TOTAL bro	ught forward from previous page
,			Boost
5/23	1977	ach 1	144.1 Replaced Uff forth pump.
/	In	stall	ed repaired serville "all fuel pump
	Pla	V 55	895-1, S/N E 3556. Operations
	ch	ch n	omal. No labor Farney Brund
-75-57	5324.6	1463.9	Perform Sohr Inspon landing great greated all
- // (	700 (10	7,00	Pittings, Clean and repair all wheel bearings.
			Clean fuel screens by utra sonic. Lubod all hinges and
		*	rad ends. Alem Hon AtP457988704
			700
7/26/9	75339.6	14783	SNOWS Compass, Ahijned HSI, Made Compass Correction
			HSI, Made Cocupasi Correction
			CARD. Jin Dran
			flower Avionics DE2R687K
1			
-2-48	5371.7	15/1.0	REPROVED FUEZ SCREENS AND ULTRASONIC CLEANES
			RE-INSTALLS, LOOK CHECKES OKAY-
			COMPLIED WITH SERVICE BULLETIN NO. 227
			DATED AUGUST 1, 1997 ENTITLES "INSPECTION AND
			MODIFICATION OF LOWER GEAR SCISSORS!
		2.0	Daylar Becht AIP 264292792
		# 18 contribution from	Yavahal Aliyana.
			· · · · · · · · · · · · · · · · · · ·
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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
		TOTAL brou	ught forward from previous page
4/1/98	5398.5	1537.8	Annual inspection:
			Inspected Aircraft in accordance with
			MFG. INSTRUCTIONS Using INSP. Form 513A
			1. Replaced RT. brake Line (303 Hose +491-4
			Filtings.)
			2. Replaced LFT brake Line (303 Hose + 491-4
			Fittings)
			3. Replaced Nose gear actuator Hoses 2ea.
			(303 Hose + 491-4 Fittings)
		7	4. Replaced LFT Gear actuator Hose (303 Hose +
			7- Reglaced LFT. gen- NiThogen Hose (6740246-1834)
		1	6- Replaced Nose SteenTag Hoses 2 ca (303 Hose
			+ 491-4 Fillings)
			7. Replaced Bunger's on LFT. JRT Lean Yea
			(9044)
			8. Replaced Seals in At Carling gean
			(147-R O'Ring KiT)
			9. Replaced Seuls IN Nose gent (142-18
			O'Ring tit)
			10- Replaced LFT. + RT. A. T. FITTENS (Bracket 151E)
			1. Repaired RT. Elevator Trim Jack
		/	12- Repaired LET. Gean ROTATON TO-QUE CINK
			by Replacing Torque link Short (ED 12406-1)
			13 Repained Nort Wheel STERNING ACTUATION
			See AD CISTIASS. Sea Next Page
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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
	~~~~	TOTAL bro	ught forward from previous page
4/1/48	9 <b>378.5</b> 5798.5	1537.8 5137.8	CONT From Previous Page:
7 7			I centify That This Aircraft has
			been inspected in accordance with an
			ANNUAL INSPECTION and was Found To
			be in an air wonthy condition. This
			Air (MAFT i) approved For Return To
			Senvice Ol M
			Ch Trimsly
			AI 2191259
5-14-	5414.0 -98 Ta	d 15	53,3 Replaced manifold for gauge.
	, المستحدة		Unit O. H. ly Centery Instrumil Corp. on W.O.
		1+	9130, Dated 5-13-98, Ran engines Operations
		et	leches normal. Unit 8/N 6/21, S/N 10 3564
			Barney Bernard
	5421.0		NO F 00 6/30 /
9-76-98	14065.	1560.3	Bemoved and replaced dust manifold pressure
			guage. Installed two (2) in line filters. Ran-up
			engines and Checked for operation.
······································			Cle Hby 1888 437985704
	5427.6		2
7-3-98	140655	1564.9	Repaired wires on 8/H engine oil temp
			Cunnon plug. Repairs ed good.
			Elin 1/2 Her 437988704
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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
		TOTAL brou	ight forward from previous page
1-25-98	5455.2	1594.5 13 <b>9</b> 4.5	Perform 50hr Inspondir frame, Jacked
			A/C up, greased landing gear, remove wheel assy's
			and in spect brakes. Clean jinspect and repack main
			and nose wheel bearings. Reinstall wheel assy's and
			brakes. YW AD 98-18-12 on engine driven
			fuel pumps IAW SB #529. AD was not
			applicable due to dash Hon pumps but Checked
			any way. Torques were within limits specified,
			El Shy ATP 437588704
	5464.5	A 1000	Δ
9-28-98	54464	1608.8	Removed and replaced Vacour pump on PH engine.
			Installed Rapco pump model 441 CC-7 5/N 7879/.
			Perform rup-up and Chicked operation.
-			Cole- SRy AAP437988704
			Boost
IN- <b>0</b> 9	35011	11 6 4	Replaced 8/4 fuel/pump. Pump S/N 55875-1
10 310	766.6	1003, 1	SIN 112966 O. H by aircraft accessioner
			CRS 4 RV 2 R 8 29, Hesta, D. K. on W. O. R 0 15/2
			Data 10-6-98 Operational cheb nounce
			No leaker . Down Bourne
			DEN 1306
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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
		TOTAL bro	ought forward from previous page
1-3	- 2000	Tach !	1611.8 Replaced Elt battery park. Elt
	~	merciti	ollis Replaced & Valley park. Ext
		Also a	whole and love stroke bull I all I in
		aren	banquer Replaced Ind all the Pour landing
		ensin	marelle Tached a current to
		lano	lin afar check band on the
		chech	normal Fills I had in the
		Mend	C/WAP 75-12-09 Rz by Insul. No cracks
		Mont	Due 1636.8 hrs.
		10,041	Proc 10 30:0 NVV
	050		
		1 10 ACCESSOR (200)	IN ACCORDANCE  IN ACCORDANCE  IN ACCORDANCE  IN ACCORDANCE
W	ITH A	190 hr	WITH A ANNUAL INSPECTION AND
		RMINED	TO BE IN AN AIR
		CONDITIO	N AD MAN DE MAN
1-3-2		X10	18/208ATE IA 439043269 TOT. TIME 540.5 HRS
1-42000	101.	TIME &	A Secretary of the secr
1 9000			SERVICE, FUNCTION Nº 288 COMPLIED WITH W/ABY, WS PRODO
1-4-7000			NEZZS
. , , , , , ,			SERVICE BULLETIN COMPLIED WITH WHEN STRUTS REBVILLE
U		E	TURING PRIMIN INSPECT TO 3-8-97
2 223	2		ATHER 7, Set
7 mar 2001	0		AIRFRAME HOBBS RE-CONNECTED TO AIR SWITCH
		٤	N RICHT SIDE OF NOSE, AIRFRAME HOBBS LOCATED IN
		1	UDSEELECTRONICS COMPARTMENT ALTERAME HOBBS 637.1 =
			engine hubbs 1619.6 = 5480.3
		OUD TOTAL	
-		SUB-TOTAL t	
L		FOTAL—Carry	y forward to next page

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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
3-6-€	Ý	TOTAL brou	ught forward from previous page
Ho	bbs 11	077.2	Construction of the Constr
HA	. meti	1 682	
	Nose	2 wheel	tube t both main times. Packed all wheel
	bear	ing, S	ever blow deron bottle, GM AD 75-13-09 R2
	by ?	Front	1 No cracks - Next Dru 70), 0 prs. Elt
	opira	tional	heb pormal. Battery Dree Date Oct/2001.
	Jack	Tach	of aircraft + performed landers year cheek.
	Lande	i gen	Operational cheek normal. Filled hydraulis
	Nser	wen -	with with fleif.
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		NOCON-
I CET	TIFY TH	AT THIS	award HAS I CERTIFY THAT THIS EMICHANTIAS
EFEN	INSPEC	TED IN	ACCORDANCE BEEN INSPECTED IN ACCORDANCE
Wille	A 100	du INS	PECTION AND WITH A ANNUAL INSPECTION AND
WAS	DETERM	INED TO	
WOR	THY CON	NOTION .	Barry Denael WORTHY CONDITION Con Start
3-6-01	DATE _	X-17	29,9 WID TOT TIME 5537.9 HAS
<u> </u>	TOT. TI	ME 3	The second secon
		5	74.0 FLIGHT TIME 552520 FLIGHT TIME
e.f			107,00
			; 1 H
7-29	1-01	tach	1704,3 Installed repaired feel pump P/N 5
	589	75-1 5	IN E 355-C. Unit repaired by air erall accessories
34	(CRS	世界レ	1829L) on W.O. 1308 Daled 7-17-01 Operational
	che	ch now	al. Replaced "O" in Quick Dain, C/W Twin
	Pirm	man Don	SL 379 by inspection for leaker & coursein
	No	leaber	A CALADA
			Jany Dannes
			pag x 20 e1709
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		TOTAL bro	ught forward from previous page	
	8/	1250 / <b>28/2002</b>	Corporate Air Technology Aviation Ave. ste 125, San Jose, Ca, 95110, CRS AU3R384L Hobbs: 1842.2 TT: 5689.8 WO# 20020	
	light lamps trunnions. Initrogen. Sepaired rand rudder Replaced reserver and gear several gear gear gear gear gear gear gear gear	s (4553) was Resealed r erviced ain udder and system, be ight main	eft main gear bungee's (9044) w/new. Replaced right and left landing v/new. Dressed out minor scores in inner core assembly of main gear right and left main gear struts, then serviced with MIL-5606, and r-conditioning system with R134 (1 lb.), operational check OK. elevator trim indicators as necessary. Checked rigging of elevator, oth travel and indication. Replaced right throttle shaft rivets w/new. gear uplock switch (1EN1-6B) w/new, and checked rigging through OK for service.  Corporate Air Technology  CRS AU3R384L	
			Corporate Air Technology 1250 Aviation Ave. suite 125, San Jose Ca 95110 N55BZ 10/23/2002 Hobbs: 1859.6 AFTT: 5707.2	
	Accessories operation. T service. A de	WO# 6369 The above detailed record	el boost pump with overhauled unit, PN# 55895-1, SN# 1070G (see Aircraft dated 10-2-2002). Fuel system leak checked, and pump checked for proper escribed repair or maintenance is certified airworthy and approved for return to d is on file under Work Order # 20307  Air Technology, CRS AU3R384L, Phone: 408-977-0990	
		N	Corporate Air Technology 1250 Aviation Ave. suite 125, San Jose Ca 95110 155BZ 12/6/2002 Hobbs: 1868.9 AFTT: 5716.5	
	operational capproved for	theck OK for return to ser	ed for repair by LAC Avionics (see LAC WO# 15317K), then reinstalled, or service. The above described repair or maintenance is certified airworthy and rvice. A detailed record is on file under Work Order # 20462	
	-			
	847			
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Page No.

Nomenclature: Spar Cap P/N:

W.O.#: Part S/N: 170203

Specification: Twin Commander SB 90D

Customer P.O.#: N55BZ

Description of NDT service:

1) Fluorescent Penetrant inspection of Front Spar Lower Cap at W.S. 24 L. & R per Twin Commander SB 90D, page 5, item 4.

Inspected by:

This aircraft has been inspected in accordance with approved technical specification Twin Commander SB 90D and was determined to be in airworthy condition. The fluorescent penetrant method was performed by David Arms on 02/19/03.

Disposition: Inspected Lower Forward Spar Caps at W. S. 24 L. & R. per Twin Commander SB 90D. No cracks detected.

CORPORATE AIR TECHNOLOGY 1250 Aviation Ave. suite 125, San Jose Ca 95110

N55BZ Hobbs: 1946.2 TT: 5794.1 WO# 21877

# Complied with the following inspections and AD's:

- 1. AD 02-26-01 Fuel injector line inspection, OK for service.
- 2. Heater fuel filter clean and inspect.
- 3. Main fuel screen clean and inspect.
- 4. ELT annual inspection per FAR 91.207 (d) OK for service

#### Replaced the following items:

DATE

- 1. Main gear downlock bungees PN#9044 (next due 9/04).
- Both main batteries Concord RG-35.
- Right and left main tires PN# 021-349-0.
- Left engine magneto switch PN# 10-357510.
- 5. Right wing fuel vent coupling hose PN# 306-8.
- 6. Pilot & co-pilot windshield
- 7. Pilot & co-pilot side window
- 9. Pilot & co-pilot storm window
- 10. ELT battery PN# 00-04-006A (next due 4/06)
- 11. Left alternator switch PN# AN3023-2

#### Performed the following repairs:

- 1. Adjusted all primary flight control cable tensions.
- 2. Voltage regulators sent out for inspection then reinstalled this date
- 3. Freed up co-pilot warm air valve, then lubed cable and valve.
- 4. Installed chaff tape on upper side of flap to eliminate further chaffing in retracted position.
- 5. Resealed nose strut, and replaced lower strut puck PN# 9530
- 6. Cleaned corrosion off of battery hold down brackets and painted. Connected vent in and out lines together.
- 7. Added drain holes to belly and sealed areas that were introducing water into aircraft.
- 8. Applied ACF-50 to flap wells.
- I certify that this aircraft has been inspected in accordance with an annual inspection and was found to be in an airworthy condition.

For Corporate Air Technology CRS AU3R384L Phone: 408-977-0990

CORPORATE AIR TECHNOLOGY

1250 Aviation Ave. suite 125, San Jose Ca 95110

WO# 23295 N55BZ Airframe Hobbs: 1946.5 TT: 5795.0

# Complied with the following inspections and airworthiness directives:

- Annual/100 hour inspection
- 2. ELT annual inspection per FAR 91.207 (d) OK for service (ELT battery next due 4/06)
- Vacuum check valve operational check per Airborne service letter 39A

## Replaced the following items:

- 1. Left and left alternator in-line field fuse PN# AGC-5
- 2. Main landing gear bungee's PN# 9044
- 3. Pitch servo spool stand-off PN# 4410-1
- 4. Left main inner race PN# 13830-20629, and bearing PN# 13889-20629

## Performed the following repairs:

- 1. Re-sealed parking brake valve using new o-rings, then bled system with MIL5606
- 2. Cleaned corrosion off of aft center floor and seat rails then treated and painted
- 3. Replaced several PN# MS2106M1L3 nutplates in flap well closeouts
- 4. Resealed hydraulic flow regulators then serviced system with MIL5606
- 5. Adjusted elevator cable tension to 40 lbs. per MM
- 6. Cleaned contacts on rudder trim indicating sender

I certify that this aircraft has been inspected in accordance with an annual inspection and was found to be in an airworthy condition.

For Corporate Air Technology CRS AU3R384L Phone: 408-977-0990

02/19/2003 21:58 6505749198 LEVEL 3 NDT



Nomenclature: Spar Cap N55BZ

W.O.#: Part S/N: 170203

P/N: Specification: Twin Commander SB 90D

Customer P.O.#: N55BZ

Description of NDT service:

1) Fluorescent Penetrant inspection of Front Spar Lower Cap at W.S. 24 L. & R per Twin Commander SB 90D, page 5, item 4.

This aircraft has been inspected in accordance with approved technical specification Twin Commander SB 90D and was determined to be in airworthy condition. The fluorescent penetrant method was performed by David Arms on 02/19/03.

Disposition: Inspected Lower Forward Spar Caps at W. S. 24 L. & R. per Twin Commander SB 90D, No cracks detected.

DESCRIPTION OF WORK PERFORMED-SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK

TOTAL brought forward from previous page

ALTIMETRY, ALTITUDE REPORTING AND TRANSPONDER TEST N# 55BZ S/N 500B-1041-42 DATE 11-1-06 TESTED TO 20,000 FT. TESTED AND PASSED PER FAR 91.411 AND 43 APPENDIX E : S/N AF43-0160 ALTIMETER(#1) P/N 671BN-010 ALTIMETER(#2) P/N 5934-1 AUTOMATIC PRESSURE ALTITUDE REPORTING SYSTEM: #1 P/N SAE5-35 S/N 568 #2 P/N ADC200 S/N 2258 STATIC SYSTEMS TESTED: PILOT/CO-PILOT TESTED AND PASSED PER FAR 91.413 AND 43 APPENDIX F: TRANSPONDER #1 P/N 011-00490-00 S/N 83708143 MODEL GTX 327 TRANSPONDER #2 P/N 011-00490-00 S/N 83707193 MODEL GTX 327 HOBBS: 1966.2 WORK ORDER# 15317 INSPECTOR TRACY KEEFER LAC AVIONICS INC. FAA CRS#FM4R185M



1250 Aviation Ave. suite 125, San Jose Ca 95110

1/1/07 N55BZ Airframe Hobbs: 1966.2 TT: 5813.8 WO# 24569

# Complied with the following inspections and airworthiness directives:

- 1. Annual/100 hour inspection
- 2. ELT annual inspection per FAR 91.207 (d) OK for service (ELT battery due 10/08)
- 3. Pneumatic check valve operational check per Airborne service letter 39A

# Replaced the following items:

- 1. ELT battery PN# 00-04-006A (next due 10/08)
- 2. Landing gear downlock bungees PN# 9044
- 3. Left wing heated fuel vent PN# 100201K-1
- 4. Emergency window seal PN# 5330082-51

# Performed the following repairs:

- 1. Cleaned ground on right fuel vent heater to eliminate weak operation
- 2. Replaced missing rivet in right upper engine nacelle
- 3. Resealed window frame as neseccary using AC240B2 sealant
- 4. Cleaned several ground connections on eyebrow lights
- 5. Cleaned corrosion from left aft fuselage stringer then treated with zinc chromate and ACF-50
- 6. Applied ACF-50 corrosion preventitive treatment to right and left inner wing surfaces
- 7. Re-secured pilot seat back hardware and replaced missing spring with new (locally procured)
- 8. Adjusted rudder cable tension to 60 lbs. (was 35 lbs.)
- 9. Replaced broken rivets on right nacelle exhaust shield with new PN# CR3242-4-3 (2 each)

I certify that this aircraft has been inspected in accordance with an annual inspection and was found to be in an airworthy condition.

Janua Xullen

For Corporate Air Technology CRS AU3R384L Phone: 408-977-0990

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TIME DATE IN SERVICE

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DESCRIPTION OF WORK PERFORMED-SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK Page No.

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CORPORATE AIR TECHNOLOGY

1250 Aviation Ave. suite 125, San Jose Ca 95110

N55BZ Airframe Hobbs: 1966.7 TT: 5814.3 WO# 26254

#### Complied with the following inspections and airworthiness directives:

- 1. Annual/100 hour inspection
- 2. ELT annual inspection per FAR 91.207 (d) OK for service (ELT battery due 10/10)
- 3. Pneumatic check valve operational check per Airborne service letter 39A

#### Replaced/Installed the following items:

- 1. ELT battery PN# 00-04-006A (next due 10/10)
- 2. Landing gear downlock bungees PN# 9044
- 3. Right firewall fuel screen PN# 630196-1, and o-ring PN# MS29513-222
- 4. Nose gear actuator barrel PN# ED10144, piston PN# ED10145, and mounting pin PN# MS20392-3C35

#### Performed the following repairs:

- 1. Serviced nose and main struts with nitrogen per strut extension graph figure 2-6
- 2. Re-installed rudder trim actuator after repair/cleaning. Re-centered unit internally and set travel limits, then centered unit to trim tab. Operationally checked OK for service.
- 3. Cleaned and lubed cabin entry door lock pins.
- 4. Cleaned right and left firewall fuel screens, and replaced right with new (see replaced items above)
- 5. Serviced emergency accumulator, and hydraulic accumulator with nitrogen
- 6. Re-installed hydraulic check valve after re-seal.
- 7. Re-installed nose gear actuator after repair (see replaced items above). Re-set downlock spring tension. Hydraulic system bled (including braking and steering system, then landing gear operationally checked with no discrepancies
- 8. Re-installed left fuel shut-off valve PN# AV16B1159, SN# K0287-0096 after overhaul (see Jet Services Enterprises Inc WO# 128203, dated 10/31/08)
- 9. Re-installed right fuel shut-off valve PN# AV16B1159, SN# K0287-0082 after overhaul (see Jet Services Enterprises Inc WO# 128204, dated 10/31/08)

I certify that this aircraft has been inspected in accordance with an 100 hour/Annual inspection and was found to be in an airworthy condition.

Junual wills

For Corporate Air Technology CRS AU3R384L Phone: 408-977-0990

ALTIMETRY, ALTITUDE REPORTING AND TRANSPONDER TEST
N# 55BZ S/N 500B-1041-42 DATE 11-13-08 HOBBS:1967.1 ACTT:5814.7
TESTED TO AN ALTITUDE OF 20,000 FT. AND PASSED AS PER FAR 91.411
AND FAR PART 43 APPENDIX E:
ALTIMETER(#1) P/N 671BN-010 S/N AF43-0160
ALTIMETER(#2) P/N 5934-1 S/N G9763
AUTOMATIC PRESSURE ALTITUDE REPORTING SYSTEM:
#1 P/N SAE5-35 S/N 568 #2 P/N ADC200 S/N 2258
STATIC SYSTEMS TESTED: PILOT/CO-PILOT
TESTED AND PASSED PER FAR 91.413 AND 43 APPENDIX F:
TRANSPONDER #1 P/N 011-00490-00 S/N 83708143, MODEL GTX 327
WORK ORDER# 17295A
INSPECTOR TRACY KEEFER INSPECTOR TRACY KEEFER
LAC AVIONICS INC. FAA CRS#FM4R185M

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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK				DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	Page No  DESCRIPTION OF WORK PERFORMED—  SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK			
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2 3 3 R 1 2 2 3 3 4 4 5 5 6 6 7 . Pe 1 1 2 2 3 3 4 4 4 4 6 1 4 1 4 1 4 1 4 1 4 1 4 1 4 1	LELT annual Pneumatic cl Replaced/Insta Landing gean Upper rudden Emergency e Nose wheel t Right and lef Main cabin d Nose steering Reformed the f Cleaned debri Re-trimmed p Re-sealed stee Cleaned conn	inspection per inspection per heck valve op lled the follow r and right and exit hinge PN# 1 the engine started oor seal PN# 2 g actuator by 2 g actuator by 3 following rep following repering cylinder ering cylinder	g inspections and airworthiness directives: ion  FAR 91.207 (d) OK for service (ELT battery due 12/10) erational check per Airborne service letter 39A wing items: Ingees PN# 9044 (4 each) d left elevator outboard static wicks PN# DG16165 (3 each) d MS20001P4-7200 3830-20629, and race PN# 13889-20629 (1 each) or cable terminal boots PN# MS25151-3S S22949-2 ass valve PN# V102, SN# 0022 airs: floor and tail cone drains. lot windshields using AC240 B½ and bypass valve, then bled/serviced system with MIL5606		N. Carlotte and the second		1. whee ch	Repaired dama ith new (locally eavy condition. necked travels and Cleaned heater Re-installed er 1620 dated 12/16 Cleaned corrosis Replaced missin Freed up winds Adjusted aileron Cleaned corrosis Replaced 2 dama. Left main gear towe). Checked right of adjustment. erformed gear swocking normally. Nove). Also foundashers, then adjurings with no discrept conditions of the	manufactured). (Installed heavier d operation and fuel filter, and be nergency gear not /2010) on off of elevatong hardware on a hield defrost valva cable tension at on from battery staged helicoils we not staying lock gging of right are Adjusted all foring and found I While adjusting of all gear door a sted all gear door expancies noted.	control horn in right elevator trim tab, by removing damaged portion, and replacing Checked balance of right elevator assembly after repairs, and found a trailing edge balance weight to bring elevator into proper balance. Re-installed elevator and cound to be within limits.  Sost pump filters, and main fuel screens.  Itrogen bottle after hydrostatic inspection (see S.J. OBrien Enterprises invoice 10-  Trim indicator rheostat. Checked indicating travels and found to be within limits.  Intropilot connector.  The by lubing and exercising.  The did ravels within limits.  Structure area, then treated area with battery protectant paint ith new in right fuel filter housing.  The did left main landing gear primary, and emergency gear actuators, and found all four our main gear actuator rod lengths to achieve proper pre-load for down position.  The property of the did not be within limits.  The property of			
							Ιc	ertify that this ai	rcraft has been in	respected in accordance with an 100 hour/Annual inspection and was found to be in			
	Re-secured the						an	airworthy condi-	tion.	- The second and was round to be in			
	ned_\/a	mul	een inspected in accordance with an 100 hour/Annual inspection and was found to be in				Sig	For Corp	orate Air Techno	blogy CRS AU3R384L Phone: 408-977-0990			
			Thomas 408-977-0990					-		<i>△</i>			
			CORPORATE AIR TECHNOLOGY 1250 Aviation Ave. suite 125, San Jose Ca 95110							CORPORATE AIR TECHNOLOGY  1250 Aviation Ave. suite 125, San Jose Ca 95110  2/18/2013 N55BZ Airframe Hobbs: 1976.9 TT: 5824.5 WO# 29598			
1		02/15/201	11 N55BZ Airframe Hobbs: 1974.7 TT: 5822.3 WO# 28433			ŀ		<u> </u>	omplied with th	e following inspections and airworthiness directives:			
	C!!	2L 2L . F. II .	ing increasions and airmouthings directives	*				1.	Annual/100 no	ur inspection			
		00 hour inspe	ing inspections and airworthiness directives:			İ		3.	Pneumatic chec	k valve operational check per Airborne service letter 39A			
	2. Pneumatic	check valve	operational check per Airborne service letter 39A			-		10	cpraced/installed	I the following items:			
			llowing items:				1. Landing gear downlock bungees P/N 9044 (4 each)						
			bungees PN# 9044 (4 each)	1		-	2. Right and left inboard and outboard flap bearings P/N MS20201KP4A (8 each)  3. Right and left aileron bearings P/N MS20201KP4A (6 each)						
	<ol> <li>Right upper outboard aft cowl latch assemblies PN# 60L1-1AA, and hooks PN# 60L2-1AA (2 each)</li> <li>Right and left inboard aileron static wicks PN# 16165 (2 each)</li> </ol>						4. Leπ engine cowl door haffle seal P/N T-8071-3						
	4. Right and left uplock rollers PN# NAS43HT4-50 (2 each)							<b>–</b> 5.	Rudder trim flex	cable P/N 031218412403500			
	5. Right elevator trim tab hinge pin PN# 900016-24							6.	Lower rudder hi	nge bearing P/N MS20201K PAA			
	6. Flap position rheostat actuating arm PN# 510003-185 7. Nose tire PN# 021-317-1, SN# 9115W00187 (balanced tire and wheel assembly)							8.	Left uplock swit	Libe assembly P/N 420014			
			ocally manufactured using PN# 303-8 hose, and existing fittings)		1			9.	Right aft aileron	rod end P/N RF4FF			
	9. Left main	gear uplock a	rm PN# 730045-19, bolt PN# AN174C21A, and nut PN# MS24044-C4	*				10	. Fuel tank filler	limitation placards P/N 110134-191			
			d door actuating arm PN# 330093-508		1			1.1	. Rudder cable ba	llance cable pulley brackets P/N 5530000_3 & PN# 5530000 4			
	-CONTINUI	ED ON NEXT	Γ PAGE-		10			13.	Hydraulic pump	dock switch P/N AN3022-11			
		SUB-TOTAL	this page					14.	rach cable P/N	610217-501			
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		I TAL-Oa	in joinals to hort page							CONTINUE NEXT PAGE			

N55BZ, Commander 500B, S/N 1041-42

W.O. MPROP-5286 Hobbs: 1984.3 hours

Dec. 9, 2013

Performed the following maintenance:

- Repositioned rudder trim cables to trim chains in aft fuselage (had been crossed). Op's checked good.
- Reracked #2 GNS-530. Op's checked good.

# APPROVAL FOR RETURN TO SERVICE

Aero Air LLC certifies that the above aircraft has been repaired IAW current FAR's and is approved for return to service only for the work performed. Pertinent details are on file at this agency under the above work order.

Inspector, Aero Air LLC, CRS# O9IR003Y 2050 NE 25th Ave. Hillsboro, OR 800-448-2376

- 2. Replaced RH forward inboard center cowl latch hook P/N 610241-43
- 3. Removed all cabin floor panels, cleaned lower fuselage, replaced broken/damaged nutplates, removed broken screws. Fabricated one new floor panel, reinstalled panels with new correct hardware
- 4. Cleaned oil pressure lines from engines to 3 in 1 gauges
- 5. Repaired flap lever detent
- 6. Replaced all flap & aileron hinge point hardware with correct parts, torqued to factory specs
- 7. Replaced all wing & fuselage access panel screws with new stainless parts to replace damaged/mismatched parts
- 8. Replaced one brake adjuster assembly, & one spring pack, reset all brake adjusters to factory specs. Function tested brakes, all operations normal.
- 9. Removed nose steering shimmy collar, cleaned, reinstalled with new hardware, adjusted shimmy collar per aircraft manual. Installed new upper, lower & center nose sissors bolts, nuts & washers. Installed new nose steering cylinder mounting clevis bolt & nut
- 10. Performed landing gear retraction test through 6 complete cycles, & 3 emergency extensions. Checked rigging of landing gear doors. Serviced emergency gear system with
- 11. Installed new L & R engine air filters, P/N BA151E, next due 4-1-15 or @2,096.4 hobbs time, 5,939.0 hrs total time

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DATE	TOTAL TIME IN SERVICE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
	5,839.D	TOTAL broa	ught forward from previous page
		12. (	Continued from previous page Complied with the following AD's: AD 75-12-07R1 "Bendix ignition switch" by function test, no defects AD 94-04-13 "Forward lower spar cap flange cracks" found pew @5,732.9 hrs. total time, 1,885.8 hobbs time, next due @6,232.9 hrs. total time, or 2,385.8 hrs. hobbs time AD 98-08-19 "Wing leading edge straps cracks" found due @6,000 hrs. total aircraft time. AD compliance current through this date Complied with FAR 91.207(d) "ELT test & inspection" to defects noted. ELT battery next due 1-1-2017 Aircraft approved for return to service Daraius Mehta A&P 2404856
3-8-14	5,839.0 538.0 118.0	t	certify that this HEFRAMS has been inspected in accordance with an annual inspection and was determined to be in airworthy condition as of this date.  Walter T. Cheers A&P 532382706 IA  Walter T. Cheers A&P 532382706.
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				the following n				-
		1.In	stalled	new hobbs mete	er, P/N 46457-3	3, replaced a	ground wire	
				tch. Repaired ai				
				overhauled hyd				-
				owner furnished		_		
		4.R	igged L	H cowl flap trav	el & stops per	500B manu	ıal.	-
				& reset power b				_
				eel steering. Op		.· <b>,</b>	Povoi	
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					AIRFRAME	•		
			REG#	MAKE MODEL	S/N	HOBBS	TOTAL	
			N55BZ	A/C 500B	1041-42	102.6	5974.2	-
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				nels, fairings, floor boa				
				d and lubricated all pull xtension and retractior				
				Serviced all hydraulic a				
		Verified proper	cable tensi	ion and flight control de	eflection. Performed s	atisfactory landin	g gear extension and	retraction
		with emergenc	y extension	. Cleaned and inspecte	d all fuel system scree	ns and sumps to	include fuel injection :	servos and
		injectors. All A	Ds complie	d with, reference attacl	ned AD log. I certify th	is aircraft has bee	en inspected in accord	lance with a
			on per the	manufacturers 100 hou	r/annual inspection cl	necklist and is de	termineu to be in an a	ы wortny
	······································	condition.						1
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N55BZ, Commander 500B, S/N 1041-42

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W.O. MPROP-6248

May 22, 2015

ACTT: 5984.2 hours/hobbs: 0112.6 hours

# Performed the following maintenance:

- Replaced left electric fuel boost pump with an *overhauled* unit P/N 55895-1, S/N 1066G (form 8130-3 provided by Consolidated Aircraft Supply Co., CRS# GI1R167K dated Nov. 6, 2014).
- Balanced nose wheel/tire assembly, bled steering system and replaced steering collar with a *new* collar P/N 750077-501, S/N 2050. Taxi checked with satisfactory results.
- Replaced left landing light lens with a new lens fabricated per AC43.13-1B, Para. 3-26.

# APPROVAL FOR RETURN TO SERVICE

Aero Air LLC certifies that the above aircraft has been repaired IAW current FAR's and is approved for return to service only for the work performed. Pertinent details are on file at this agency under the above work order.

Inspector, Aero Air LLC, CRS# O9IR003Y 2050 NE 25<sup>th</sup> Ave. Hillsboro, OR 800-448-2376

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4-18-16	6,064.4	192.8 Log	g book entry, Aero Commander 500B, N55BZ, S/N 1041-42 nes & records transferred to new AD Log System this date.	
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