



# **ENGINE DESCRIPTION**

MANUFACTURER	CONTINENTAL	MODEL .	10-520-BA
SERIAL NUMBER	122021-8-B	DATE OF MANUFACTURE _	
RATED BHP	285	RPM	MANIFOLD PRESSURE
FUEL REQUIRED OCTAN	E/PERFORMANCE	100	
REGISTERED OWNER			
STREET & NO			
CITY, STATE, ZIP			
REGISTERED OWNER			INSPECTOR RS 41110
STREET & NO.			
CITY, STATE, ZIP			
730	1.700		
-			
		Y Control of the cont	

# WESTERN SKYWAYS GOLD SEAL

# ZERO-TIME EQUIVALENT ENGINE

PER CONTINENTAL MANUAL X0003AN

THIS ENGINE AND ACCESSORIES WERE REBUILT TO FACTORY NEW TOLERANCES. SEE THE MEMORANDA SECTION FOR A LIST OF A.D. NOTES THAT WERE COMPLIED WITH. TOTAL PREVIOUS

TIME: 4381.0 HOURS
TSRB: 0.0 HOURS

AAR WESTERN SKYWAYS, INC.
FAA APPROVED REPAIR STATION #4110

PORTLAND-TROUTDALE AIRPORT / TROUTDALE, OREGON

MAINTENANCE RELEASE

THE AIRCRAFT AND/OR COMPONENT IDENTIFIED ABOVE WAS REPAIRED AND INSPECTED IN ACCORDANCE WITH CURRENT FEDERAL AVIATION REGULATIONS AND WAS FOUND AIRWORTHY FOR RETURN TO SERVICE.

PERMANENT DETAILS OF THE REPAIR ARE ON EILE AT THIS AGENCY UNDER WORK ORDER NO. DATE 04-08-86 SIGNATURE

INSPECTOR RS 4110

F.A.A. APPROVED REPAIR STATION No. 4110 PORTLAND-TROUTDALE AIRPORT TROUTDALE, OREGON

ALL APPLICABLE ENGINE BULLETINS THROUGH THIS DATE THIS ENGINE WAS RUN IN A TEST CELL.

04-08-86

CHECKED FOR COMPLIANCE.

**INSPECTOR RS 4110** 

# LIMITED WARRANTY AAR WESTERN SKYWAYS GOLD SEAL REMANUFACTURED ENGINE

AAR Western Skyways, Inc., warrants this remanufactured Gold Seal engine to be free from defects in material and workmanship under normal use for six months commencing from the date of installation or ten days after shipment, whichever is earlier. AAR Western Skyways additionally warrants the Gold Seal engine on a prorated basis from the expiration of the 6 month warranty to the TBO\* of the engine. That proration is based on a use rate of 40 hours per month or actual use, whichever is greater. This extended warranty includes labor charges. AAR Western Skyways will repair or replace, at its option, any material or workmanship within the applicable period as set forth above. The repair or replacement of defective parts under this warranty will be made by AAR Western Skyways without charge to the owner for parts, labor or material used in the removal, installation and/or actual repair of such defective parts or workmanship, except import duties and/or sales or use taxes, and freight, which are the owner's responsibility. AAR Western Skyways' obligation under this warranty is limited to repair or replacement of defective materials and workmanship for the time period delineated above.

Warranty service may be accomplished at facilities other than AAR Western Skyways, but only after prior approval from AAR Western Skyways, provided all work is to be performed at prevailing rates with AAR Western Skyways retaining the option to furnish all parts and accessories. This warranty is void if the engine and its accessories have been repaired or altered outside the AAR Western Skyways facility without prior approval, or have been operated contrary to the manufacturer's operating instructions or subject to misuse, neglect, accident or use of improper fuel subsequent to installation or shipment by AAR Western Skyways.

AAR Western Skyways' liability for breach of this warranty is expressly conditioned upon receipt of written notice specifying the breach complained of within seven days after such breach and upon customer's delivery of its aircraft (or any necessary accessory thereto or component part thereof) to AAR Western Skyways, or a repair facility designated by AAR Western Skyways, for correction of such breach within thirty days after the service of such written notice. The written notice shall be addressed to

AAR Western Skyways, Inc., Portland-Troutdale Airport, Troutdale, Oregon 97060.

Warranty repair or replacement of any part shall not extend this warranty beyond the original warranty time or hour

limitation.

THE WARRANTY PROVIDED HEREIN SHALL BE IN LIEU OF ANY OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTIBILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE OF THIS DOCUMENT.

\*TBO: Time between overhaul as recommended by the manufacturer

DATE49		TALS	Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
1986	Hours	10ths	Repair Station or the mechanic.
	00,	· smolt	A.D. MOTE 77-13-22 (39-3188 MUST
			BIZ WEIDMERDERD WITH BACH 100 HRS
			Gold Seal INSPECTOR BS 4110
		NOVY.	REMANUFACTURED ENGINES
			ZERO TIME EQUIVALENT  PORTLAND-TROUTDALE AIRPORT
5-15-81	201.	00	ENGINE TROUTINESTALLED IN BOWANZA 36
			SER# E136. TEST RUN + TEST
340	TT 43	83	FLOWN, SATISPACTORY.
			Jery & marshall
			IA 526727369
			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE

TE		ULATED	Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.
87	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of <b>either</b> the FAA Repair Station or the mechanic.
	ard Aviation, tr	c.	ANNUAL WSP- CHANGE ON & FILTER
	E. Spring St.		CLEAN, GAP, TEST & ROTATE SPARK RU
	g Beach, Calif. Dair Station #40		DIFF. COMP TEST #1-77 #2-77 #3-
Date	9	-22-87	Western skyways, inc. 75 #6-77, CLEAN FUEL
Tota	Time 40	615.4	ach 433.4 GINTEGORD SCREEN. WASH ENGINE
1 ce	tify this	INGIA	1E has been REMANUFACTHEFPEURUFS NO LEAKS - END -
insp	pected in accord	ance with a	ANNUAL ZERO TIME EQUIVALENT
msp	ection and was	determined to	ре иг ап
		Pertinent detail	TROUTDALE, OREGON 97060
fuc	epan are on r	10.~	O :- O-
und	der Order #	26/0	ate 9-17-87
Sign	nature///	as	
10			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE
A			

DATE		MULATED	Description of Inspection, Repair and Overhaul
1988	Hours	10ths	Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA  Repair Station or the mechanic.
4/12	482	TACH	OIL & FICTER CHANGE
			Gold Seal
Howard Avia	Control of the contro		REMANDER ERECTION - CHANGED
2901 E. Spr Long Beach. Repair Statio	Calif. 90806		LO DORTHAND-TROUTED EARPORT AND FUEL SCREEN. CHANGED
	10-15	-88	MIRTHER, DIFF Comp TEST #18974
Total Time	4725	23 Tach	543.23 #2 80/13 #386/15 #486/12 #58/16 #68/14.
I certify this	1	1	has been REPLACED RH-HEAT MUFFLER & L.H.
		th a med to be in an	The transfer with the second s
airworthy cond	lition. Pertine	nt details of	REPAIRED. ENGINE WASHED & TEST
the repair are	on file at the	s repair station	RUN, NO LEAKS, END
under Order #	1858	Date	0-4-88
Signature	alan	19	ulz -
			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE

DATE		TALS	Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.
9	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic.
			100 HR INSPECTION-
Ho	ward Aviation, I	nc.	PERFORMED DIFF. COMPRESSION TEST
	I E. Spring St. Beach, Calif.		A 80/74 4280/00 #380/00 #480/04 #580/04
Rep	air Station #40	5-162	# 6 809A MAJIO CHANGED OIL Y FILTER
Date	12.	01-89	ABDED 122 TS HEROSHEN LOOW.
Tota	Time 48	13.2	ach 631.02 REMICUES TESTED & ROTATE
I cer	tify this	NEINE	has been SPARRPINGS. CLEANED FUEL INT
Inspe	cted in accorda	ince with a determined to be	100 HC PORTLAND TROUTDALE AIRPORT
airwo	rthy condition.	Pertinent details at this repair st	of Dient ato a case
1110		at tills repair st	Tation FNS
under	Order #	Sal Date	11/3/89
Signa	ure /	of you	oward_
			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE

- D 1'=	REG. NO. NOTE	4001 N. SANTA ANITA AVE. EL MONTE, CA 91731 F.A.A. APPROVED REPAIR STATION NO. EM3R480L LOGBOOK INSERT	DATE 02/05/91  W.O.# 3186  HOBBS  TACH old - 706.94  new - 000.0
	DETAILS OF THE REPAIR ARE ON FILE  DATE 02/05/91  R&R ENGINE FOR TEARD PERFORMED DIFFERENTI 80/74. #4 80/74. #5 AND ROTATED SPARKPLU OF AEROSHELL 100W. C CHECKED EXHAUST SYST	OWN AND INSPECT BY LYNN AL COMPRESSION TEST: #2 80/73. #6 80/72. CLEANE UGS. CHANGED OIL AND FILCHECKED MAG TIMING. INSPECTED ALL FLUIT ON SCREEN. WASHED ENGIN	N'S AIRCRAFT ENGINES 1 80/73. #2 80/70. #2 ED, GAPPED, TESTED, LTER, ADDED 12 QUART PECTED AND PRESSURE D CARRYING HOSES.

MODEL Beech Bonanza HOWARD AVIATION, INC. DATE 4/23/92 S/N E136 4001 N. SANTA ANITA AVE. W.O.# 4043 EL MONTE, CA 91731 REG. NO. 7867R HOBBS F.A.A. APPROVED REPAIR STATION NO. EM3R480L TACH 0096.9 LOGBOOK INSERT Engine CERTIEY THIS HAS BEEN INSPECTED IN ACCORDANCE WITH INSPECTION AND WAS DETERMINED TO BE IN AN AIRWORTHY, CONDITION. PERTINENT DETAILS OF THE REPAIR ARE ON FILE AT THIS STATION. DATE 4/23/92 SIGNED \_\_\_ PERFORMED DIFFERENTIAL COMPRESSION TEST: #1 80/67, #2 80/77, #3 80/74. #4 80/77. #5 80/76. #6 80/77. CLEANED, GAPPED, TESTED, AND ROTATED SPARKPLUGS. CHANGED OIL AND FILTER, ADDED 12 QUARTS OF AEROSHELL 100W. CHECKED MAG TIMING. INSPECTED AND PRESSURE CHECKED EXHAUST SYSTEM. INSPECTED ALL FLUID CARRYING HOSES. CLEANED FUEL INJECTION SCREEN. WASHED ENGINE AND TEST RUN. NO VISIBLE LEAKS APPARENT .---- END-----.

MODEL Cont. IO-520-B S/N 122021-8-B REG. NO. N7867R	HOWARD AVIATION, INC. 4001 N. SANTA ANITA AVE. EL MONTE, CA 91731 F.A.A. APPROVED REPAIR STATION NO. EM3R480L LOGBOOK INSERT		139.0
DETAILS OF THE REPAIR ARE ON FILE  DATE 9/3/93  PERFORMED DIFFERENTIAL  80/70. #6 80/70. CLEANED, GA  TIMING. INSPECTED AND PR  INSPECTED ALL FLUID CARD	111 al m.	#2 80/74 #3 SPARKPL YSTEM AN RED FUEL	3 80/72. #4 80/71. #5 UGS. CHECKED MAG ND HEATER MUFF.

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MODEL <u>Cont. 10-520-B</u> S/N <u>122021-8-B</u> REG. NO. <u>N7867R</u>	HOWARD AVIATION, INC.  1911 McKINLEY AVE. LA VERNE, CA 91750 F.A.A. APPROVED REPAIR STATION NO. EM3R480L	DATE
	LOGBOOK INSERT	TOTAL TIME
I CERTIFY THIS ENGINE  A 100 HOUR INSPECTIO  DETAILS OF THE REPAIR ARE ON FILE  DATE 11/8/94	N AND WAS DETERMINED TO BE IN AN A	I INSPECTED IN ACCORDANCE WITH AIRWORTHY CONDITION. PERTINENT
PERFORMED DIFFERENTIAL 80/73. #6 80/75. CLEANED, GAI FILTER, ADDED 12 QUARTS O TIMING. AD 93-16-15 N/A DUE	COMPRESSION TEST: #1 80/62. #2 PPED, TESTED, AND ROTATED ST OF AEROSHELL 100W. CHECKED TO P.N. OF PUMP. INSPECTED A ED ALL FLUID CARRYING HOSES	PARKPLUGS. CHANGED OIL AND ADJUSTED MAG AND PRESSURE CHECKED

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MODEL Cont. I0-520-B S/N 122021-8-B REG. NO. N7867R	HOWARD AVIATION, INC.  1911 McKINLEY AVE. LA VERNE, CA 91750 F.A.A. APPROVED REPAIR STATION NO. EM3R480L	DATE 12/12/95  W.O.# 6102  HOBBS 317.4
	LOGBOOK INSERT	TOTAL TIME SMOH
	HAS BEEN ON AND WAS DETERMINED TO BE IN AN A E AT THIS STATION.  SIGNED	
PERFORMED DIFFERENTIAL 80/73. #6 80/77. REPLACED #1 AVIATION(CRS XR3R981L). R 12 QTS AEROSHELL 100W OIL CHECKED EXHAUST SYSTEM	COMPRESSION TEST: #1 80/10. #2 CYLINDER WITH REBUILT CYLI EPLACED SPARKPLUGS. CHANG L. CHECKED MAG TIMING. INSPI M. INSPECTED ALL FLUID CARRY LEAKS APPARENTEND-	NDER FROM ONE STOP SED OIL AND FILTER, ADDED ECTED AND PRESSURE VING HOSES. WASHED ENGINE

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DATE	ACCUMI		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.
1926	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of <b>either</b> the FAA  Repair Station or the mechanic.
SEPT3	384	1.7.7	DEANES AND REFLUED ENGINE OIL WITH 129T ASSUSHE
	_890.08	SMOH	15 W50 REMOVED AND REPLACED ENGINE ON FITTER.
		-	DEANES AND REFLUED ENGINE OIL WITH 12 GT ASSUSHED 15 W 50. REMOVED AND REPLACED ENGINE OIL FILTER. INSTALLED FILTER CH48109, PREFORMED LEAK CHECK.
			Land of Matthews FAA 84110 A EP 585266190 -
			DEMANUEACTURED ENGINES
			ZERO TIME EQUIVALENT
			PORTLAND-TROUTDALE AIRPORT
			TROUTDALE, OREGON 97060 THE MARK OF QUARTIT
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			THE RESERVE OF THE RE
MODEL	HOWARD AVIATION, INC.	DATE	12/26/96
S/N 122021-8-B	1911 McKINLEY AVE. LA VERNE, CA 91750	W.O.#	6990
REG. NO. N7867R	F.A.A. APPROVED	HOBBS	
	REPAIR STATION NO. EM3R480L	TACH	416.0
	LOGBOOK INSERT	TOTAL 1	ГІМЕSMOH: 922.08
DETAILS OF THE REPAIR ARE ON FILE  DATE	1141.1	2 80/78. #3 EROSHEL AG TIMIN UID CARF	8 80/72. #4 80/76. #5 L 100W. CLEANED, IG. INSPECTED AND RYING HOSES.

DA

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DATE		ULATED	Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
19	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of <b>either</b> the FAA Repair Station or the mechanic.
17	une 9	7 0	Tock 458.0 Deplace sel + filter
	-	cla	in and gunned lower plugs
			A Hay FAA HALLO HAR 16747
			Gold Seal
			REMANUFACTURED ENGINES
			ZERO TIME EQUIVALENT
	(A (10)	,	PORTLAND-TROUTDALE AIRPORT TROUTDALE, OREGON 97050
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MODEL	HOWARD AVIATION, INC.  1911 McKINLEY AVE. LA VERNE, CA 91750 F.A.A. APPROVED REPAIR STATION NO. EM3R480L	DATE 2/1/98  W.O.# 7641  HOBBS  TACH 602.1
DATE 2/1/98 PERFORMED DIFFERENTIAL 70/75. #6 80/77. CHANGED OIL GAPPED, TESTED AND ROTA PRESSURE CHECKED EXHAL	(1) /11.	80/78. #3 80/74. #4 80/75. #5 ROSHELL 100W. CLEANED, AG TIMING. INSPECTED AND UID CARRYING HOSES.

- Park	Cale of the Cale o		
DATE	ACCUMULATED TOTALS		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.
19	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic.
72	Fek	09-1	et 10519 Plus Means + copped
	,	10	- nount of all 16/10 orbitly
	1 CE	RTIFY	THIS finger western sky of filler replaced
	100/0	muse	DEDINER GOLD SEE
	KNDF	OUND	TO SEAIR PENAILUFACTURED ENGINES
	A. F	ANSEN	A&P 18 524 ZERO TIME EQUIVALENT
	(	i off	PORTLAND-TROUTDALE AIRPORT TROUTDALE OREGON 97060
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DATE		ULATED	Description of Inspection, Repair and Overhaul
		ALS	Enter here general data with reference to inspections, alterations and repairs and overhaul.
19	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of <b>either</b> the FAA Repair Station or the mechanic.
17	1 -1	7	- 1 1 1 MA
15	coul	2000	100k 7543 Comock all 22/80 or bellen
	- 100 200	mwiew v	t awayer skyways, inc. blunk cleaned a complet
	1 WASH	AS INS	PECTED LAW Treens 400 12-24-03 77-05-04
	100/1	Com	DE 1179 13 22 99-03714 9612-22 CW
(	ANDF	OUND	REMANUFACTURE NOTES AFR 18/6292
	A 1-1	1/2	ZEROTIME EQUIVAZENT
1-2-01	lly	1 87	5 7 PORTLAND-TROUJDALE MANY SO
inst	-2/10	1	DiFferential Chatti 79 # 275 # 380
Slick	Mag	& harres	#475 #572 #6726° ch 18, 18. Iter
09-06	320 U	RHB	go go go installes New
32E	DIVA	CIRCH	Chotalog installer spill
220	11099	2 1/131	I Certify this 2 ng has been inspected in accordance with
			ANNUE inspection & was determined
			to be in an airworthiness condition.
			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE A 1438 416
	1 -	-	Wanted Zohnen bull

YEAR:	RECORDING TACH TIME	TODAY'S FLIGHT	TOTAL TIME IN SERVICE	Description of Inspections, Tests, Repairs and Alterations Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repairs Facility. (See back pages for other specific entries.)
1/10/	03 7	Ach Fil # 4	871.6 ter 75 #	SMOH 1371.4 Changed oil As Comp. check # 178 # 278 # 375 577 1# 6 730, Routine maintence.
		NEED	O. BOX 784 LES, CA 9236 (0) 326-5263	HAS BEEN INSPECTED IN ACCORDANCE WITH A ANNUAL INSPECTION AND WAS DETERMINED TO DE ELECTION AND WAS
				CONDITION. GLENN SIMS IA561840493
			Q.	Herrina 4

Notes ENGINE MAINTENANCE LOG ACCUMULATED DATE TOTALS Description of Inspection, Repair and Overhaul

Enter here general data with reference to inspections, alterations and repairs and overhaul.

ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic. 160 Hours 10ths CARRY ACCUMULATED TOTALS FORWARD

DATE		ULATED	Description of Inspection, Repair and Overhaul
200	101	ALS	Enter here general data with reference to inspections, alterations and repairs and overhaul.
19	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
		10113	Repair Station or the mechanic.
11-3-00	6 TA	ach 90	O REPLACED To cyl with ECI SERVICIBLE
			SEPT WESTERNESSIE Dich Albert A 493035110
2-14-0	O7 TA	d 92	2 TSOOK 1422 HRS 1 T 5811 c/w AD 77-13-22
		CASE	INSpection - OK - due Again 1022 HR. Comp test
		#1 76/80	42 780 13 179/80 4 1/80 5 7/80 6 72/80, changed oil
		- fil	ten-AEROSHOLLISWSO This ENGINE has BEEN Trope
		in Aco	CORDANCE WITH MAN OF AND TANGECTION ANDWAS DETERMINE
WATER BY		to be	N An Aigurath condition Rich Alternary AP3035110IA
	1000	Nie West	
	The same		
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DATE	ACCUMULATED TOTALS		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.
19	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic.
3/10/8	TACh	23.4	112 Tsmok 1576 115965 comp 1/302 303 5 4 30 50 50
			en AD 77-13-22 cosse inspection due again 123 HR
			changed oil & filtenio - 1 KWSD SHELL -
			This ENCINE hospeen Wisheren in Accordance with
			AN Anna The Ection and was DETERMINED to be in
			An Aiguarthy Fron Distron & Richard C. Ottentes A \$ 3035110
	(1)		PORTLAND-TROUTDALE AIRPORT TROUTDALE OREGON 97050
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DATE	15 15 15 15 15 15 15 15 15 15 15 15 15 1	ULATED	Description of Inspection, Repair and Overhaul
	101	ALS	Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
19	Hours	10ths	Repair Station or the mechanic.
11	- 1		1 40 0 50 50 11 11 1 155
7/15/10	TACh	116	Tomoh 1669 this comp \$1685 27900378047805 806 18:
	4,43		Themoh 1669 this comp \$168 279,003 180 4 180 5 1806 78:
			oil + Filter chance - Acrostell 15W50
	1		This Engine and Engrecial in Accordance with
			A BEMANUTACTURED ENGINES DURS DETERMINED to be in
			A ZERO TIME EQUIVALENT R. S. ALENDA ARP 3035110 IA.
			PORTLAND TROUTDALE AIRPORT TROUTDALE, GREGON 97060
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Charles !		1 1111	
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DATE	15 15 15 15 15 15 15 15 15 15 15 15 15 1	ULATED	Description of Inspection, Repair and Overhaul
	101	ALS	Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
19	Hours	10ths	Repair Station or the mechanic.
11	- 1		1 40 0 50 50 11 11 1 155
7/15/10	TACh	116	Tomoh 1669 this comp \$1685 27900378047805 806 18:
	4,43		Themoh 1669 this comp \$168 279,003 180 4 180 5 1806 78:
			oil + Filter chance - Acrostell 15W50
	1		This Engine and Engrecial in Accordance with
			A BEMANUTACTURED ENGINES DURS DETERMINED to be in
			A ZERO TIME EQUIVALENT R. S. ALENDA ARP 3035110 IA.
			PORTLAND TROUTDALE AIRPORT TROUTDALE, GREGON 97060
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DATE	ACCUMU TOT/		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
2014	Hours	10ths	Repair Station or the mechanic.
1-12	77 157	RI TSM	oh 1710,1 changed oil 10gt. \$45 15-50
			changed oil Filter AA 48108-2 checked
			compression spigers to 25 \$ 78 476 378 675
			cleaned and Rotated SPARK plugs, inspecte.
			exhaust system checked mag. Timing
			CIWAD 77-13-22 by Inspecting CRANK
			CHSE FOR CRACKUSLEADINSpected engine
			Brodel & BA AP 3686092
	1	1 10	
			TO TOP OF NEW PAGE
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DATE	ACCUMULATED TOTALS		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.		
18014	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic.		
1-12	77157.	TSMO	6 1710,1 I centify that this engine has been		
			Inchested in Accordance with An Annual		
			inspection and was determined to be in		
			Airworthy condition.		
			Brody AVIEW ALP/ZA 3686092		
			PORTLAND-TROUTDALE AIRPORT		
			TROUTDALE, OREGON 97060		
(To					
			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE		

DATE	ACCUMULATED TOTALS		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA
19	Hours	10ths	Repair Station or the mechanic.
3-21-	0015 T	Ach. 2	25.6
	Cons	Nession	test #1 74 #2 74 #3 74 #4 76 #5 77 #6 76
	Chave	ged of	10 gts. 15 W50 AND F: HOX CH48109-1. CLEANED, GARDED
	AND	Reinsta	alled Plugs, Checked sighted in ing. Inspected Exhaust
	syste	m. INS	stalled a New Muttleas PM BODSM AND BOSSM
	INDH	otion :	system Clemes Will Name of With this
	Hose	. Ch	ecked Controls AND STUDY CENTY TO BELIEF
	ENGI		S BEEN NS/CC CORTLAND AUTON 97060
	to s	Service	AS of this Date Mark OF QUALITY
			1403065b30 IA
			CARRY ACCUMULATED TOTALS FORWARD TO TOP OF NEXT PAGE
			OMMIT HOUSE

DATE	1/4/16/20/20/20/20/20	MULATED TALS	Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.
19	_ Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic.
6-1	-16 TH	ch 263	3
	Compac	ession to	st #1 74 #2 76 #3 70 #476 #5 76 #6 76
	Change	Doil	11 qts. Aexoshell 75 W50 AND oil Filter CH48109-1. Inspected
	oil Fi	Itex E	lement. Trospectes Exhiust system. Inspected Intake
	Systa	en. C	leaves ATA FIRE CLEAVED, GAPPED, FESTED AND
	Reins	talles	STANK Plugs, Checked MAG. Fining. WAShed Down
	Engin	e. I	CERT POSTLAND-TROUTDALE AIRFORT ENGINE has been inspected.
	JOK 1	00 HR	/ANNUAL AND is RETURNED to Service As of this
	Date	10	
		John	E. Coult 402065620 IA
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DATE	TOTALS		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.  ALL DATA must be endorsed with the name, rating and certificate number of either the FAA  Repair Station or the mechanic.						
19									
	Make:	C	Continental	manual Aman	Tach:	285.8			
	Model:	I	O-520-BA		SMOH:	1838.8			
-	Serial:	1	22021-8-B	MENO HELDO	TTIS:	6227.8			
	DATE: March 20, 2018								
	Performed engine run-up and operational checks. Performed cylinder differential compression check as follows:								
	#1	1) Cracked	#2) 75/80	#3) 64/80 #4) 77/80	#5) 78/80	#6) 77/80			
	Performed borescope inspection of all cylinders, valves and valve seats. Drained oil, replaced oil filter (AA48109) and serviced with 11 quarts Phillips 20W-50. Inspected contents of oil filter element. Removed #1 cylinder, piston and piston pin and installed serviceable cylinder, piston and piston pin assembly (636122) using all new piston rings, gaskets and cylinder base nuts. Replaced exhaust gaskets at cylinders 1,3 &5 (RA628260) and replaced intake coupling at #1 cylinder (654439-1). Replaced broken exhaust stud #3 cylinder (XXXXXXX). Replaced all exhaust nuts on cylinders 1,3 &5 (MS20500-428). Replaced valve cover gasket #3 cylinder (655528). Replaced points and condenser in L/H magneto (M3081, K3984). Reinstalled L/H magneto with new base gasket (649954). Adjusted magneto timing to 22° BTDC.								
	(Continued on next page)								

DATE	ACCUMULATED TOTALS		Description of Inspection, Repair and Overhaul  Enter here general data with reference to inspections, alterations and repairs and overhaul.					
19	Hours	10ths	ALL DATA must be endorsed with the name, rating and certificate number of either the FAA Repair Station or the mechanic.					
	Make:	C	ontinental	marrow common	Tach:	285.8		
	Model:	10	D-520-BA		SMOH:	1838.8		
	Serial:	12	22021-8-B	MENO MENO	TTIS:	6227.8		
	DATE: March 20, 2018							
	(Continued from previous page)  Status of applicable ADs is as follows:  AD 77-13-22 CW by inspection of crankcase for cracks. Next inspection due 6327.8 TTIS							
	AD 97-26-17 Crankshaft inspection due at next crankshaft removal or engine O/H							
1000	Cylinder to Removal o	<u>AD 2016-16-12</u> CW by inspection of cylinder assemblies. Cylinder #5 is the only cylinder to which the AD applies. Cylinder time in service could not be determined. Tach time on effective date of AD was approximately 270 (Pilot Record). Removal of cylinder from service must be accomplished before Tach reads 350.						
	I certify th	rtify that this engine has been inspected in accordance with an annual inspection and is airworthy at this time.						
	Sam Scott AP/IA 3548173							



DATE

19\_

UNITED FLIGHT SERVICES
120 Aviation Way. Watsonville, CA 95076

N7867R

August 24, 2018

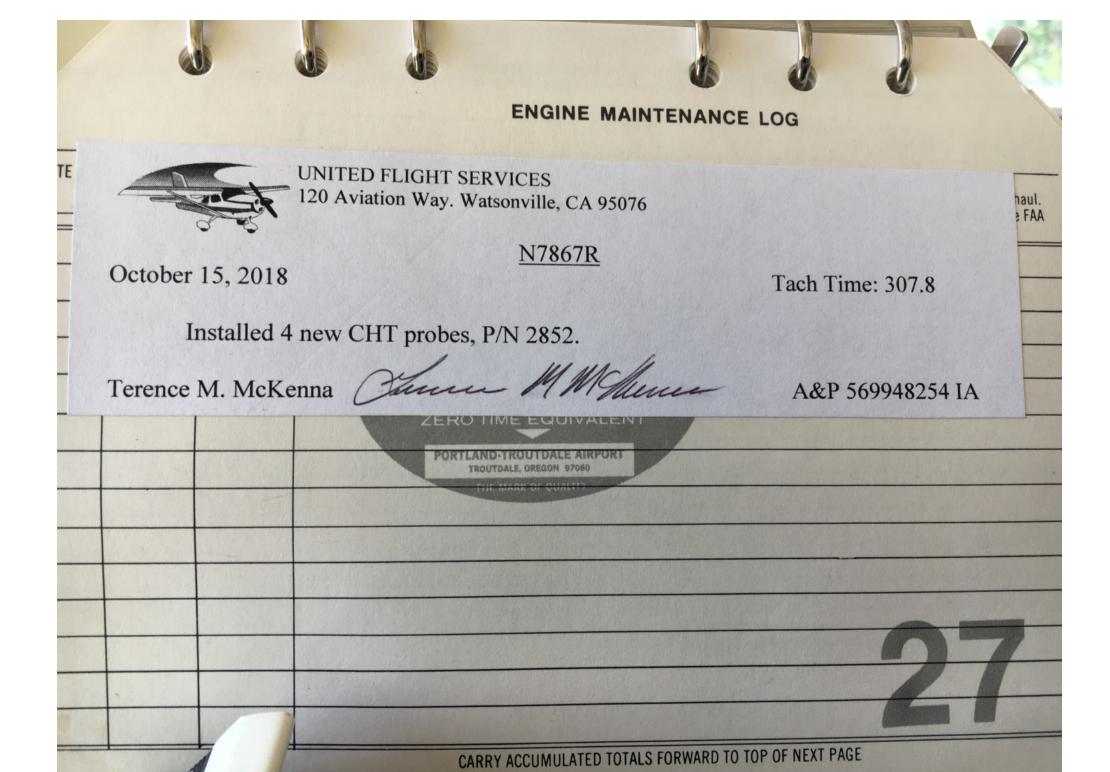
Tach Time: 304.0

Removed all cylinders & inspected engine internally & found camshaft & lifter faces in good condition. Installed 6 new TCM cylinder kits. Replaced all gaskets & seals. Installed all new induction hoses & clamps. Ultrasonically cleaned fuel injector nozzles. Replaced diaphragm in fuel flow divider. Replaced 1 fuel injector line to #4 cylinder. Installed 12 new URHB32S spark plugs. Removed both magnetos for 500 hour inspections. Disassembled, cleaned & inspected both magnetos. Reassembled both with new contact breaker points & reset internal timing. Lubed bearings & felts. Reinstalled magnetos with new gaskets & timed to engine. Removed alternator & replaced brushes. Polished commutator, reinstalled alternator with new gasket. Changed oil filter and checked old filter for contamination. None found. Serviced engine with Phillips 20W50 and pre-oiled engine with lower spark plugs removed. Adjusted oil pressure regulator. Run up, leak check & ops check good.

Terence M. McKenna

A&P 569948254 IA

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# UNITED FLIGHT SERVICES 120 Aviation Way. Watsonville, CA 95076

January 1, 2021

N7867R

Tach Time: 323.2

TSMOH: 1884.2

Total Time: 6265.2

I certify that this engine has been inspected in accordance with an annual inspection consistent with the scope and detail of CFR 14 Part 43 Appendix D and has been determined to be in airworthy condition. Compression: #1 74/80 #2 69/80 #3 71/80 #4 70/80 #5 70/80 #6 74/80. Changed oil and serviced engine with 11 qts Phillips 20w50 X/C. Changed oil filter and checked old filter for contamination. None found. Cleaned, gapped and rotated spark plugs. Checked and adjusted magneto timing. Soaked and cleaned fuel injection nozzles in ultrasonic cleaner. Checked fuel injector inlet strainer screen. Pressure tested and inspected exhaust system. Found L/H exhaust collector cracked at previous weld. Installed new L/H exhaust collector. Serviced air filter in accordance with manufacturer's instructions. Run up, leak check and ops check good. See Airworthiness Directive Compliance Checklist for compliance and next due dates and times.

	McKenna	N	M. M. Julies	A&P 569948254 IA
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UNITED FLIGHT SERVICES 120 Aviation Way. Watsonville, CA 95076

N7867R

February 1, 2022

Tach Time: 351.7 TSMO

TSMOH: 1912.7

Total Time: 6293.7

I certify that this engine has been inspected in accordance with an annual inspection consistent with the scope and detail of CFR 14 Part 43 Appendix D and has been determined to be in airworthy condition. Compression: #1 69/80 #2 58/80 #3 70/80 #4 66/80 #5 66/80 #6 71/80. Changed oil and serviced engine with 11 qts Phillips 20w50 X/C. Changed oil filter and checked old filter for contamination. None found. Cleaned, gapped and rotated spark plugs. Checked magneto timing. Soaked and cleaned fuel injection nozzles in ultrasonic cleaner. Checked fuel injector inlet strainer screen. Pressure tested and inspected exhaust system. Fabricated and installed new support brackets and doubler on firewall for L/H exhaust tail pipe hanger. Serviced air filter in accordance with manufacturer's instructions. Run up, leak check and ops check good. See Airworthiness Directive Compliance Checklist for compliance and next due dates and times.

Charles Justin Howard Auth / Partiel of

A&P 3278541 IA

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